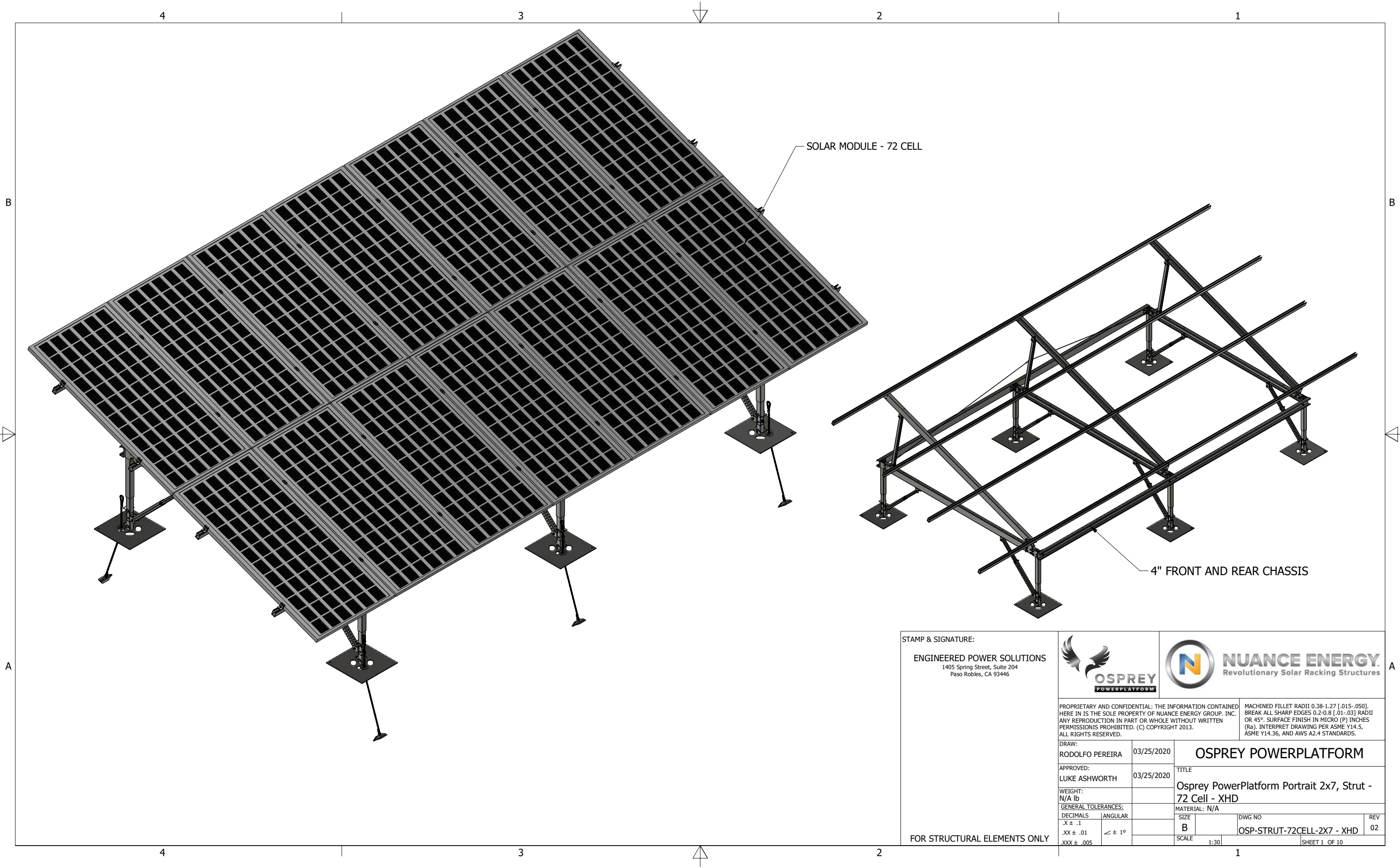




STAMP & SIGNATURE:

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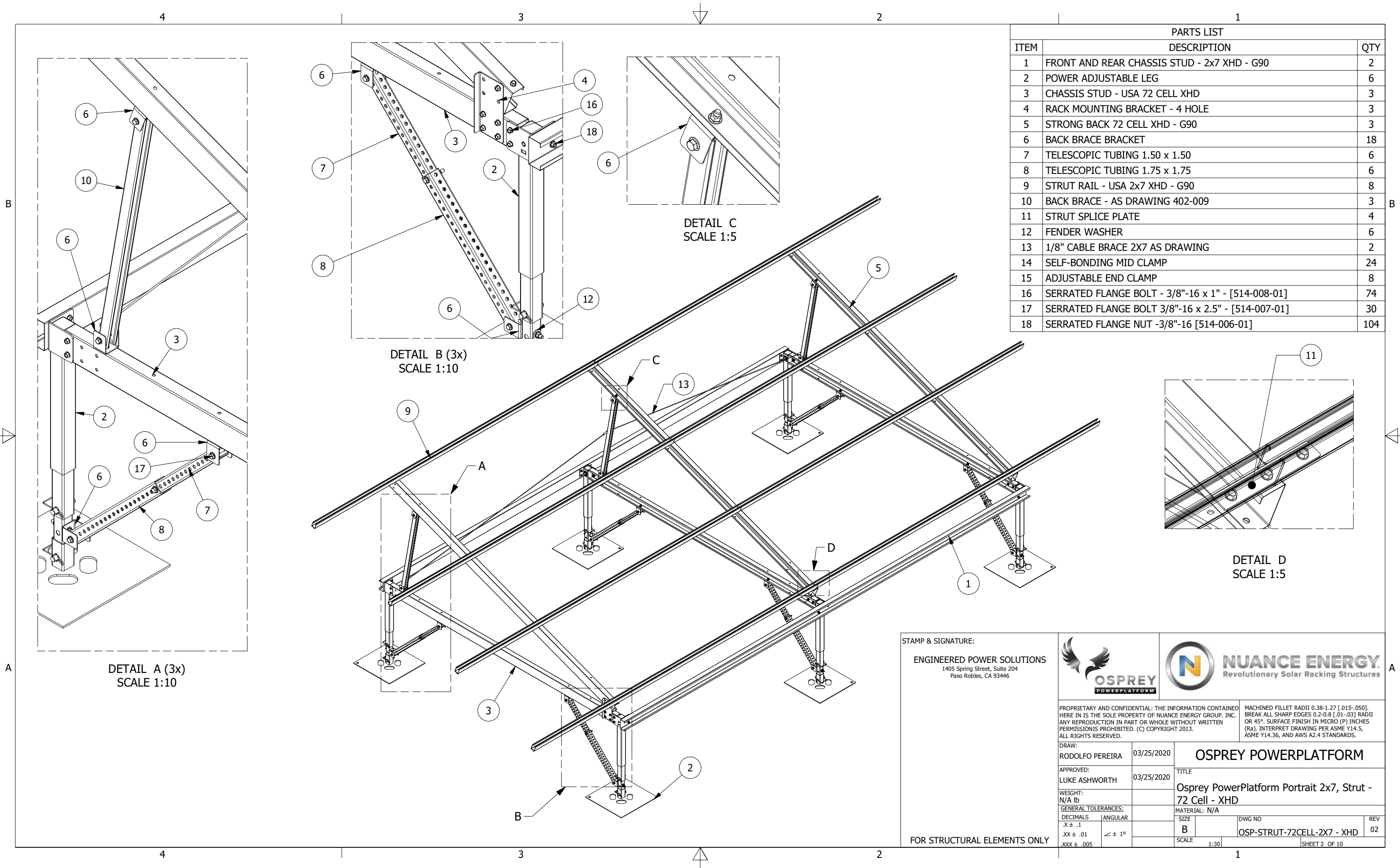


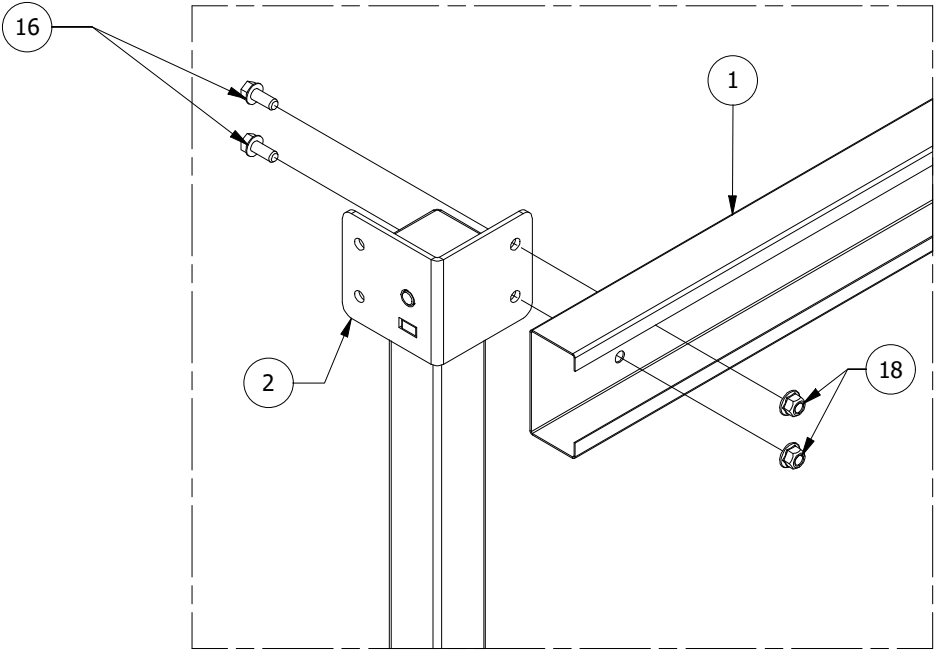
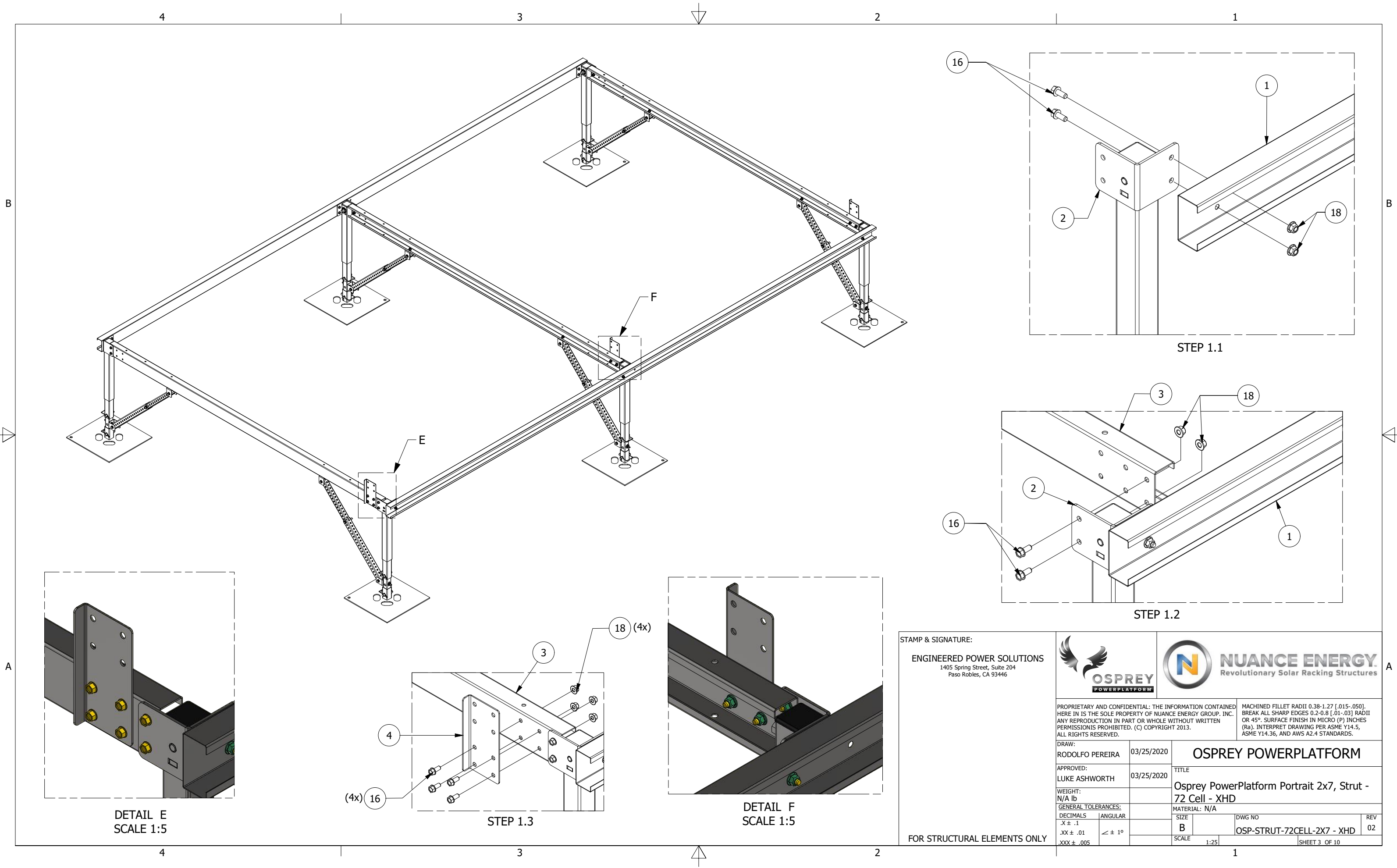
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MACHINED FILLET RADII 0.38-1.27 [.015-.050].
BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII
OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

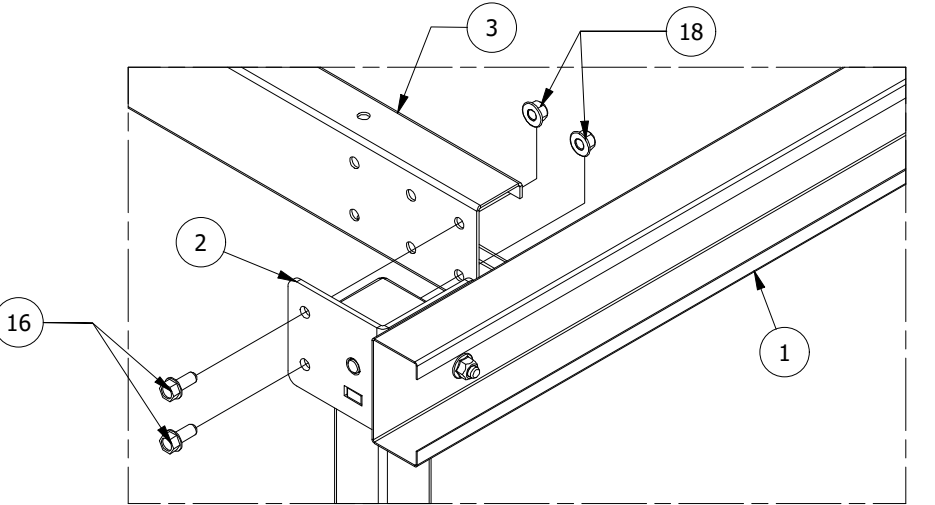
DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x7, Strut - 72 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE	DWG NO	REV
DECIMALS	ANGULAR	B	OSP-STRUT-72CELL-2X7 - XHD	02
.X ± .1		SCALE	1:30	
.XX ± .01	≤ ± 1°			
.XXX ± .005				

FOR STRUCTURAL ELEMENTS ONLY

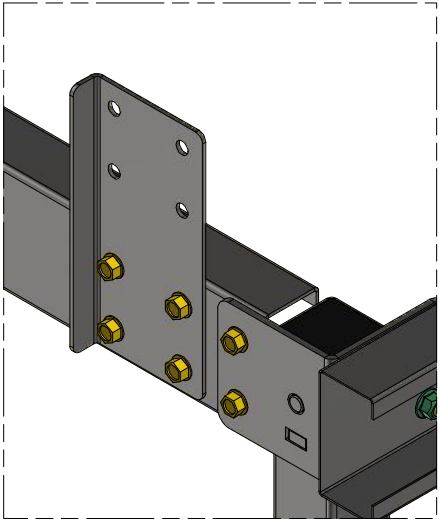




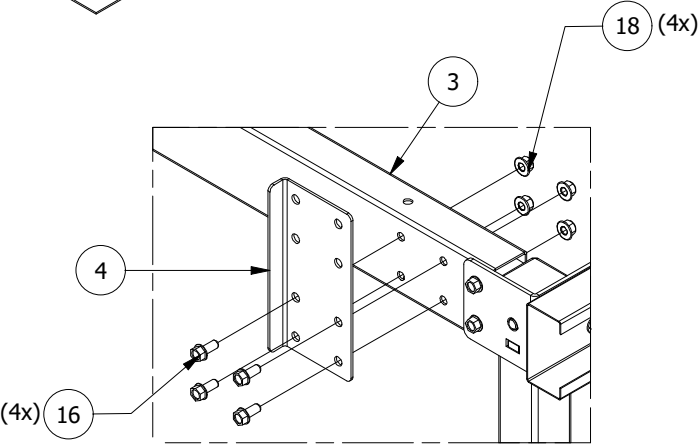
STEP 1.1



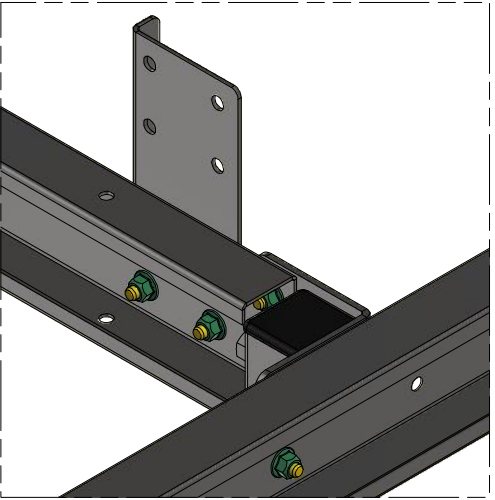
STEP 1.2



DETAIL E
SCALE 1:5



STEP 1.3



DETAIL F
SCALE 1:5

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NUANCE ENERGY
Revolutionary Solar Racking Structures

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MACHINED FILLET RADII 0.38-1.27 [.015-.050].
BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII
OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW: RODOLFO PEREIRA 03/25/2020

APPROVED: LUKE ASHWORTH 03/25/2020

WEIGHT: N/A lb

GENERAL TOLERANCES:

DECIMALS ANGULAR

.X ± .1

.XX ± .01

.XXX ± .005

SCALE 1:25

OSPREY POWERPLATFORM

TITLE

Osprey PowerPlatform Portrait 2x7, Strut -

72 Cell - XHD

MATERIAL: N/A

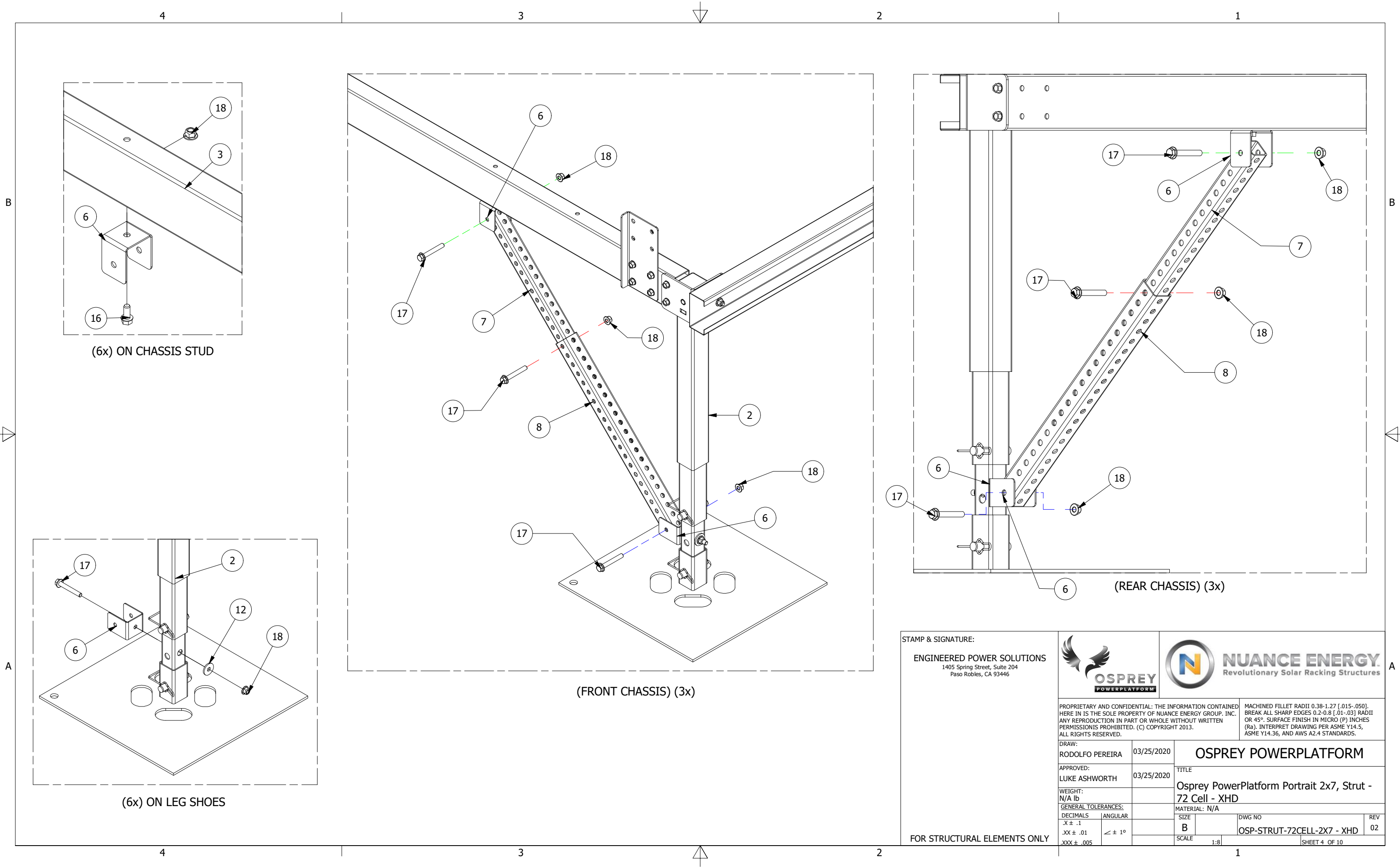
SIZE B DWG NO

OSP-STRUT-72CELL-2X7 - XHD

REV 02

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SHEET 3 OF 10



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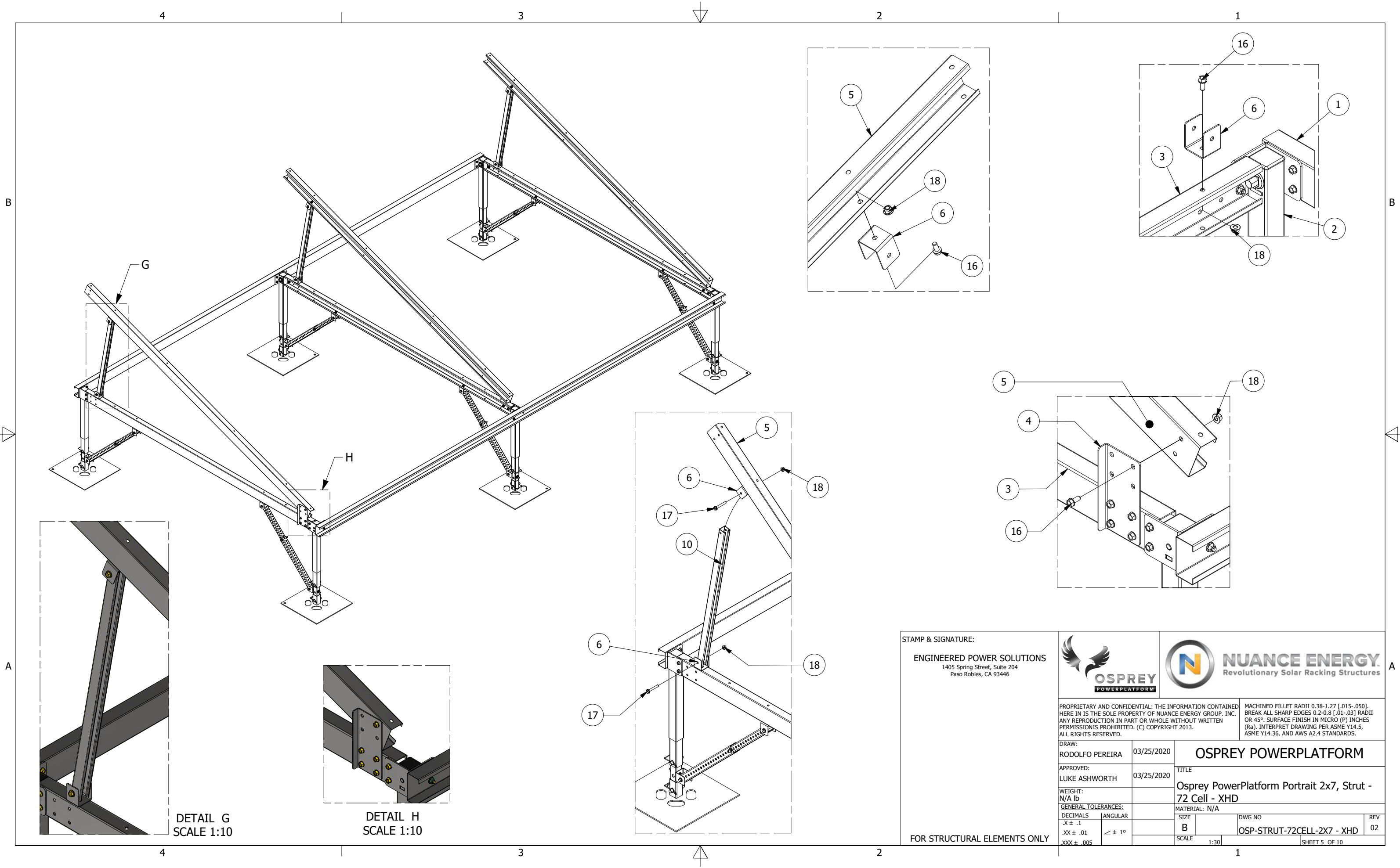


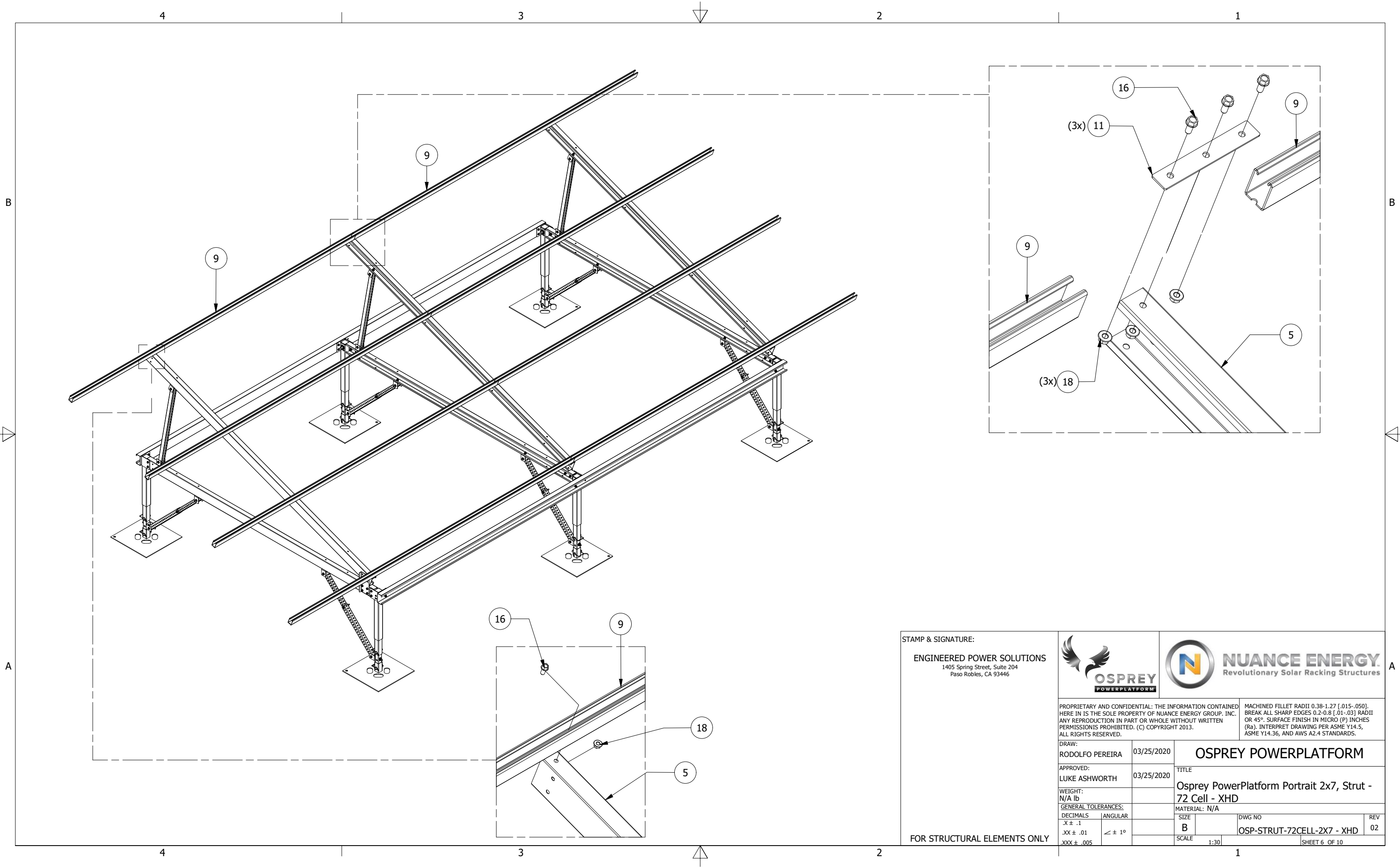
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BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII
OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x7, Strut - 72 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-72CELL-2X7 - XHD	REV 02
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ≤ ± 1°	SCALE 1:8	SHEET 4 OF 10	

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MACHINED FILLET RADII 0.38-1.27 [.015-.050].
BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII
OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW:
RODOLFO PEREIRA 03/25/2020

APPROVED:
LUKE ASHWORTH 03/25/2020

WEIGHT:
N/A lb

GENERAL TOLERANCES:

SIZE	ANGULAR
.X ± .1	
.XX ± .01	± 1°
.XXX ± .005	

OSPREY POWERPLATFORM

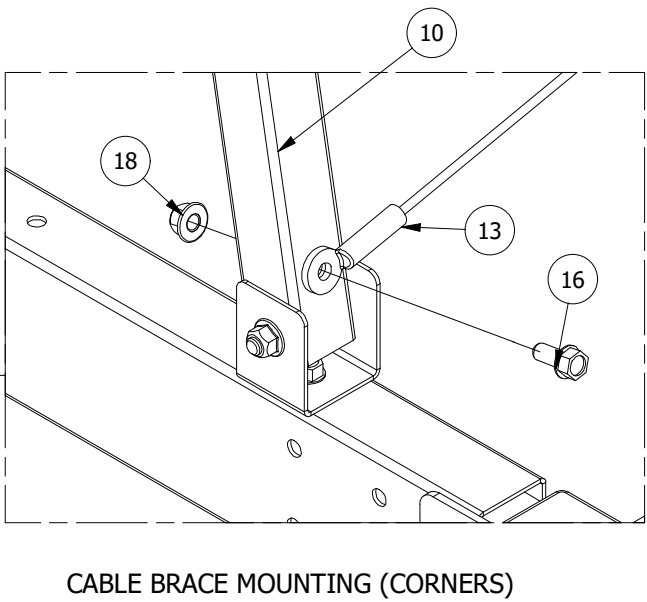
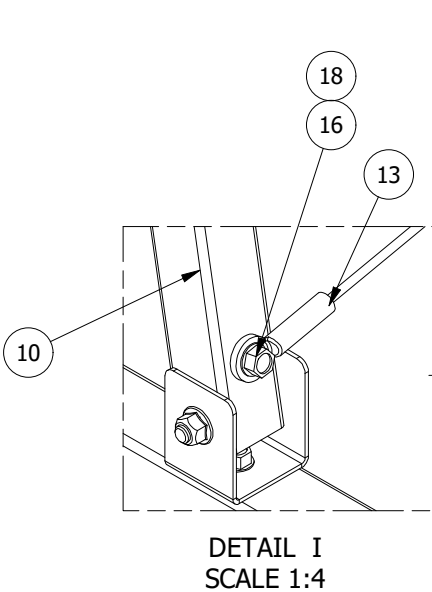
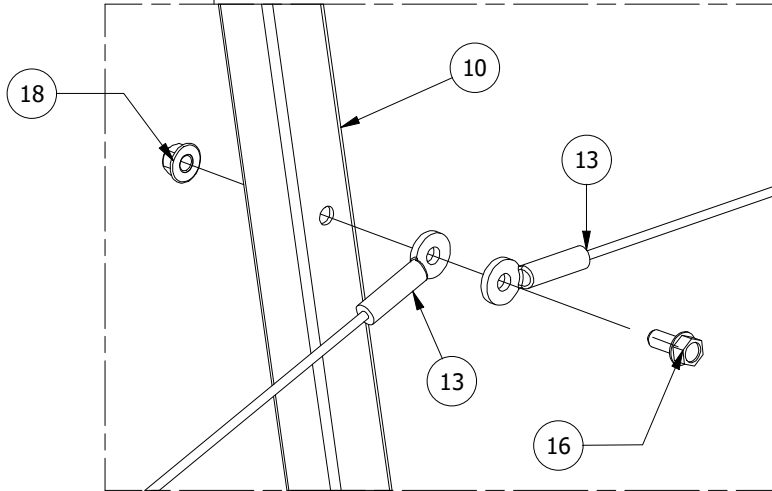
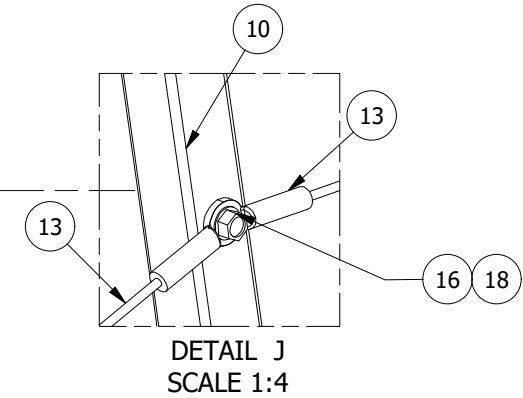
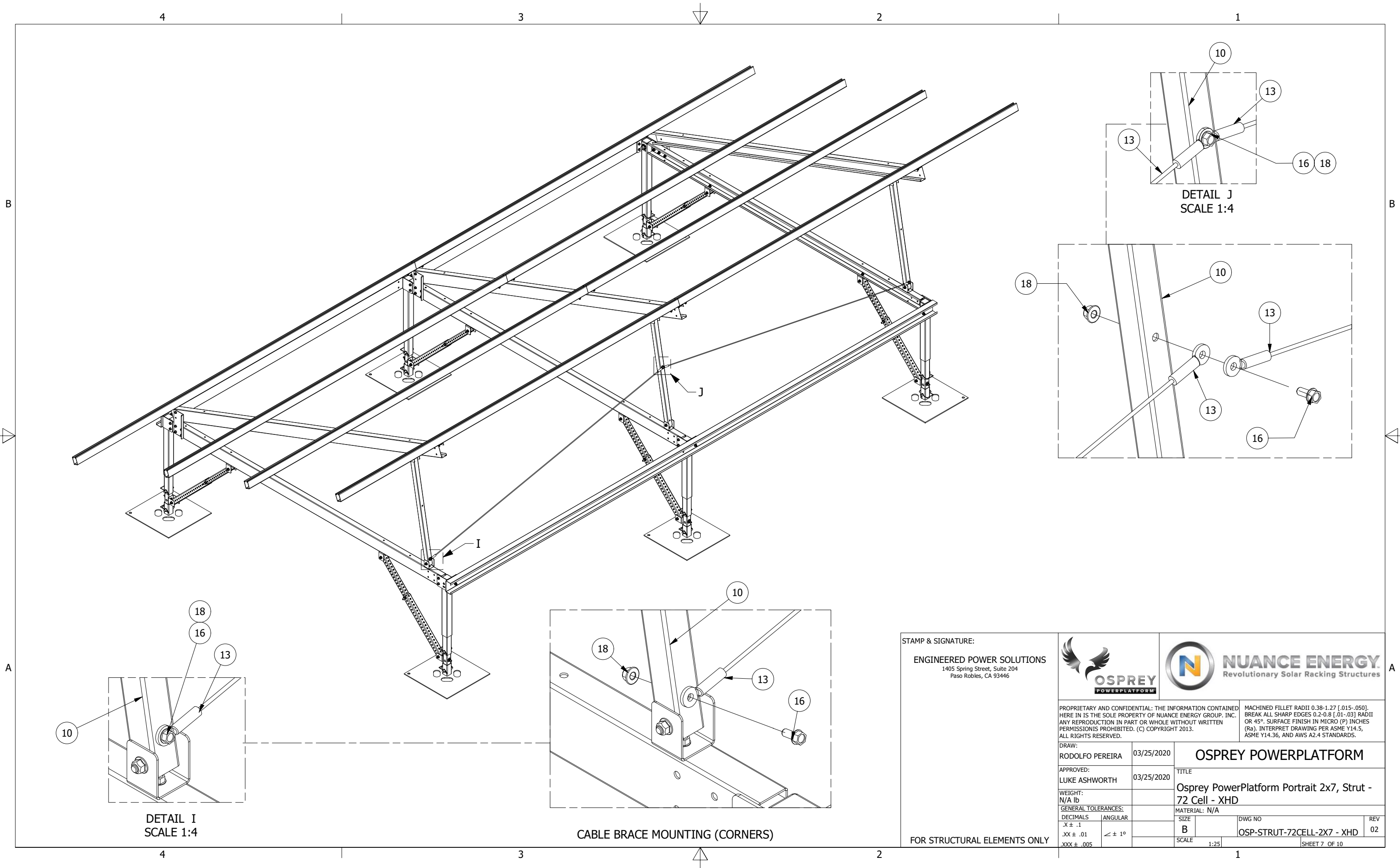
TITLE
Osprey PowerPlatform Portrait 2x7, Strut - 72 Cell - XHD

MATERIAL: N/A

SIZE	DWG NO	REV
B	OSP-STRUT-72CELL-2X7 - XHD	02

SCALE 1:30 SHEET 6 OF 10

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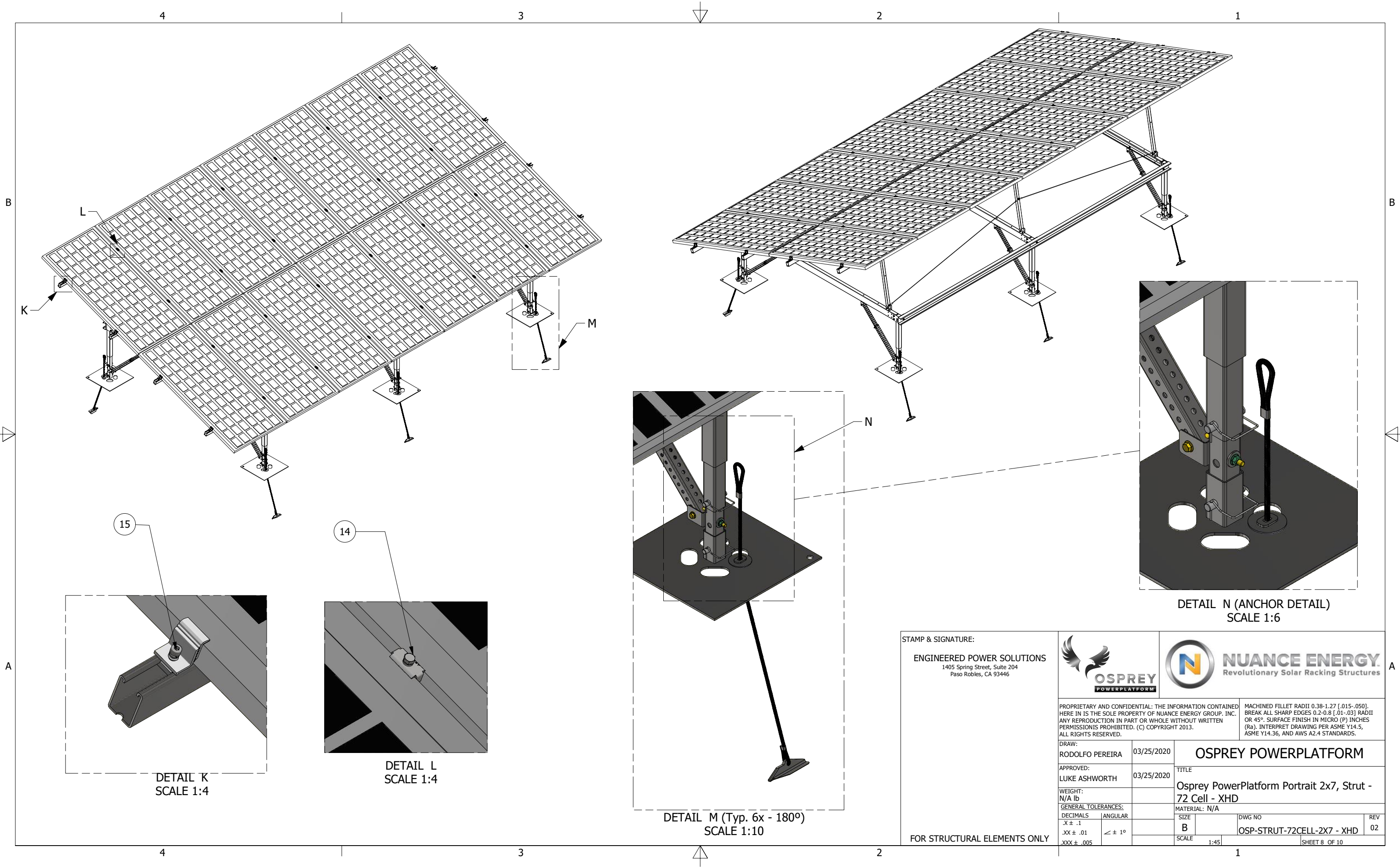
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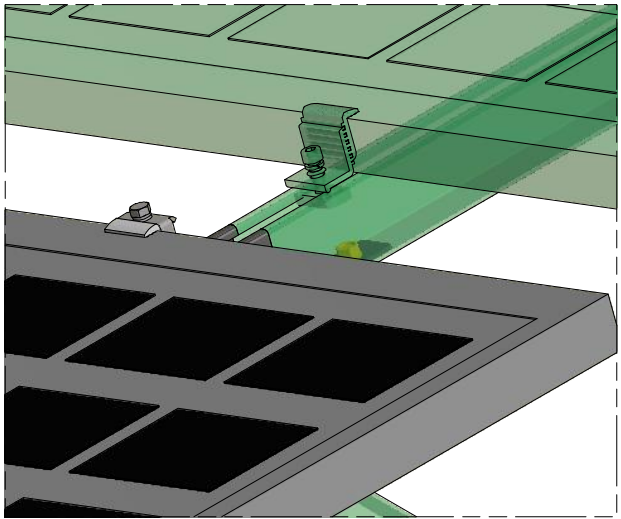
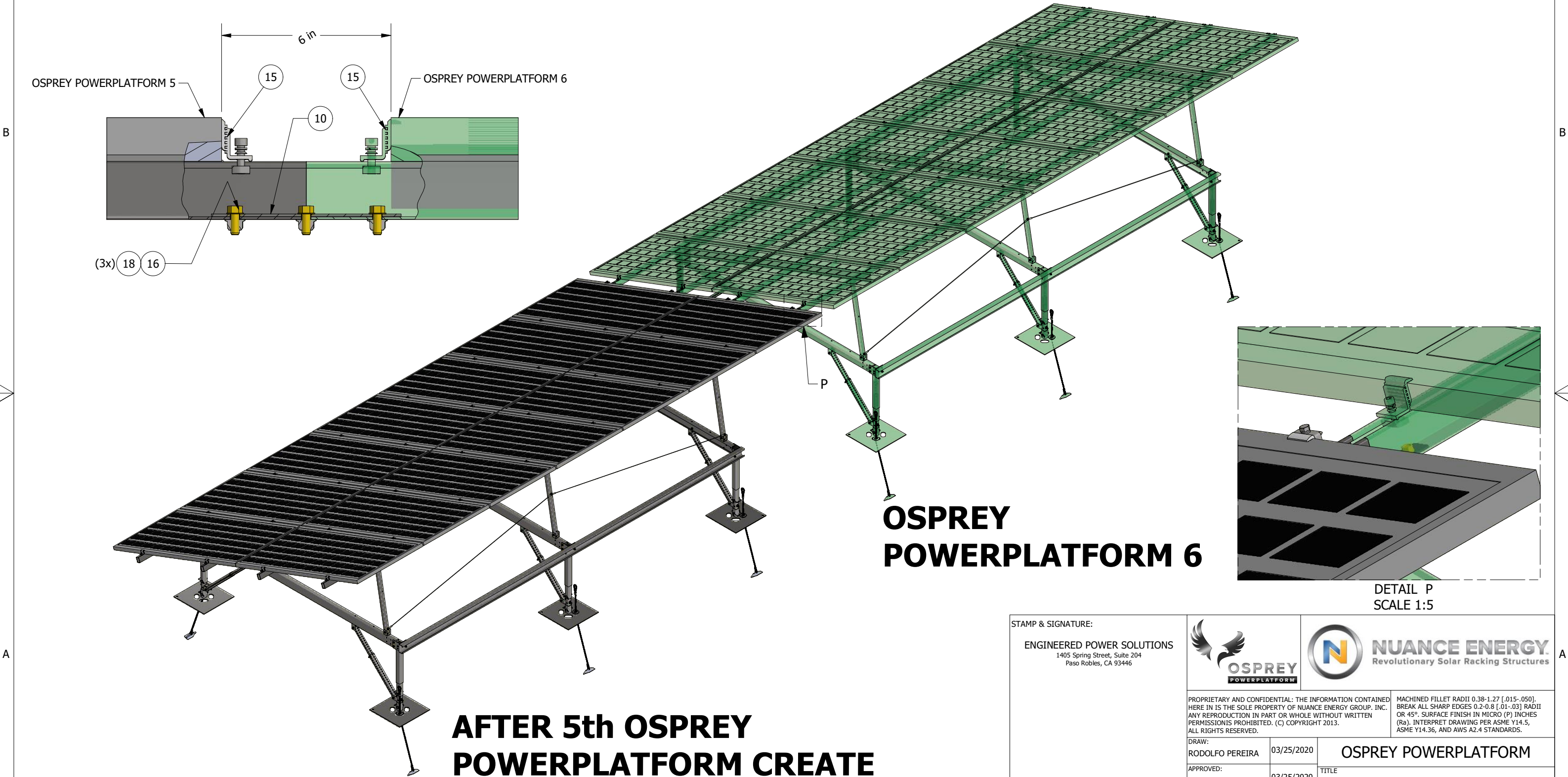
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DRAW: RODOLFO PEREIRA		03/25/2020		TITLE OSPREY POWERPLATFORM	
APPROVED: LUKE ASHWORTH		03/25/2020		SIZE B	
WEIGHT: N/A lb		MATERIAL: N/A		DWG NO OSP-STRUT-72CELL-2X7 - XHD	
GENERAL TOLERANCES:		SCALE 1:25		REV 02	
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ≤ ± 1°	SHEET 7 OF 10			



(THERMAL EXPANSION GAP NEEDED AFTER 5 OSPREY CONNECTED TOGETHER)



DETAIL P
SCALE 1:5

STAMP & SIGNATURE:

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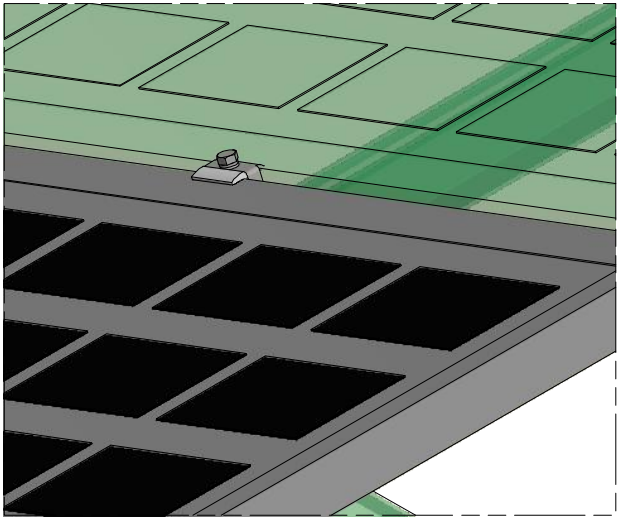
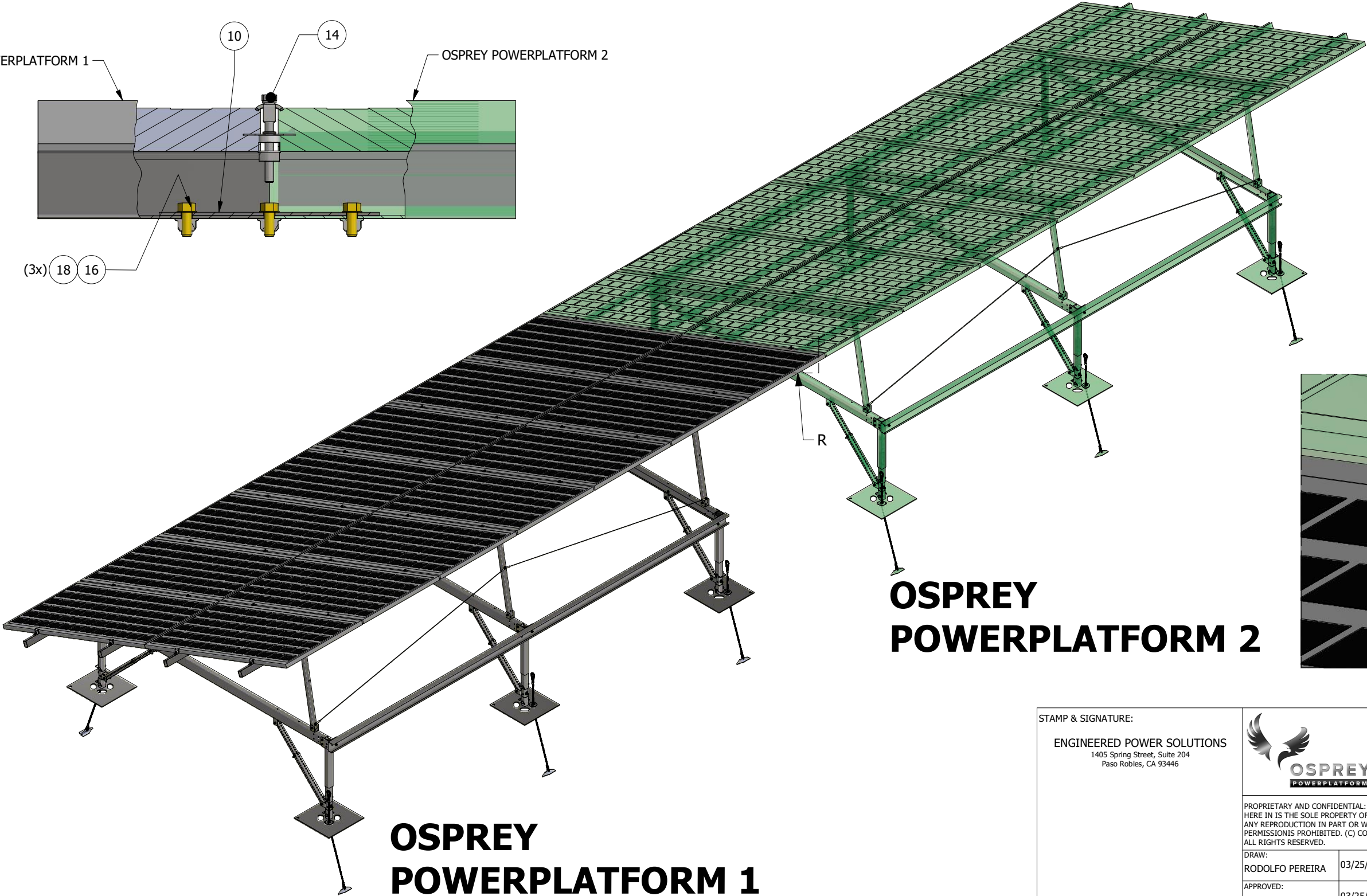
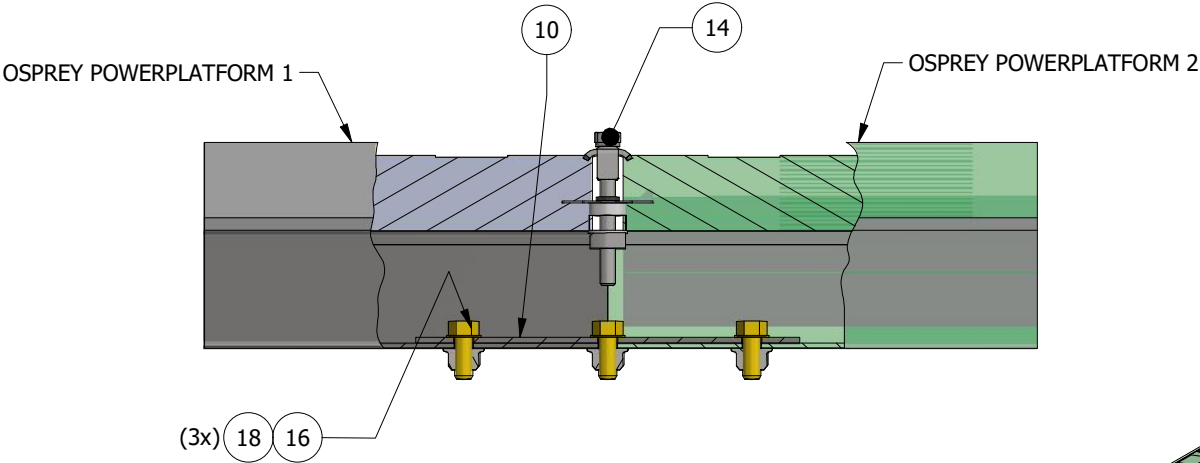
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DRAW: RODOLFO PEREIRA		03/25/2020		OSPREY POWERPLATFORM	
APPROVED: LUKE ASHWORTH		03/25/2020		TITLE	
WEIGHT: N/A lb				Osprey PowerPlatform Portrait 2x7, Strut - 72 Cell - XHD	
GENERAL TOLERANCES:				MATERIAL: N/A	
SIZE	DECIMALS	ANGULAR		SCALE	DWG NO
.X ± .1	.XX ± .01	≤ ± 1°		B	OSP-STRUT-72CELL-2X7 - XHD
.XXX ± .005				1:40	REV 02
				SHEET 9 OF 10	

AFTER 5th OSPREY
POWERPLATFORM CREATE
EXPANSION GAP

(THERMAL EXPANSION GAP NEEDED CONNECTED TOGETHER)



DETAIL R
SCALE 1:5

STAMP & SIGNATURE:

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OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM	
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x7, Strut - 72 Cell - XHD	
WEIGHT: N/A lb		MATERIAL: N/A	
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-72CELL-2X7 - XHD
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ≤ ± 1°	SCALE 1:40	REV 02

SHEET 10 OF 10