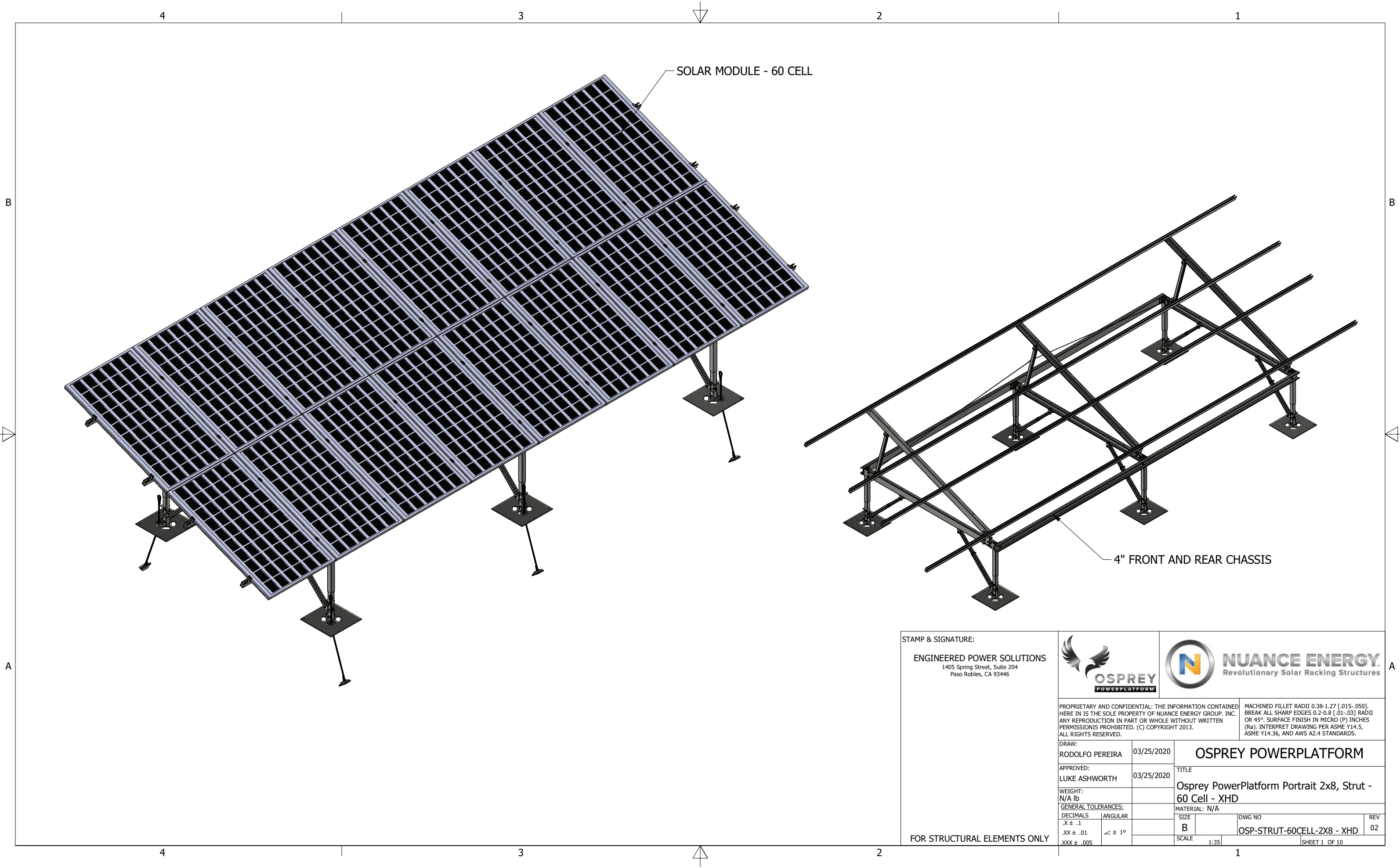




STAMP & SIGNATURE:

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Paso Robles, CA 93446

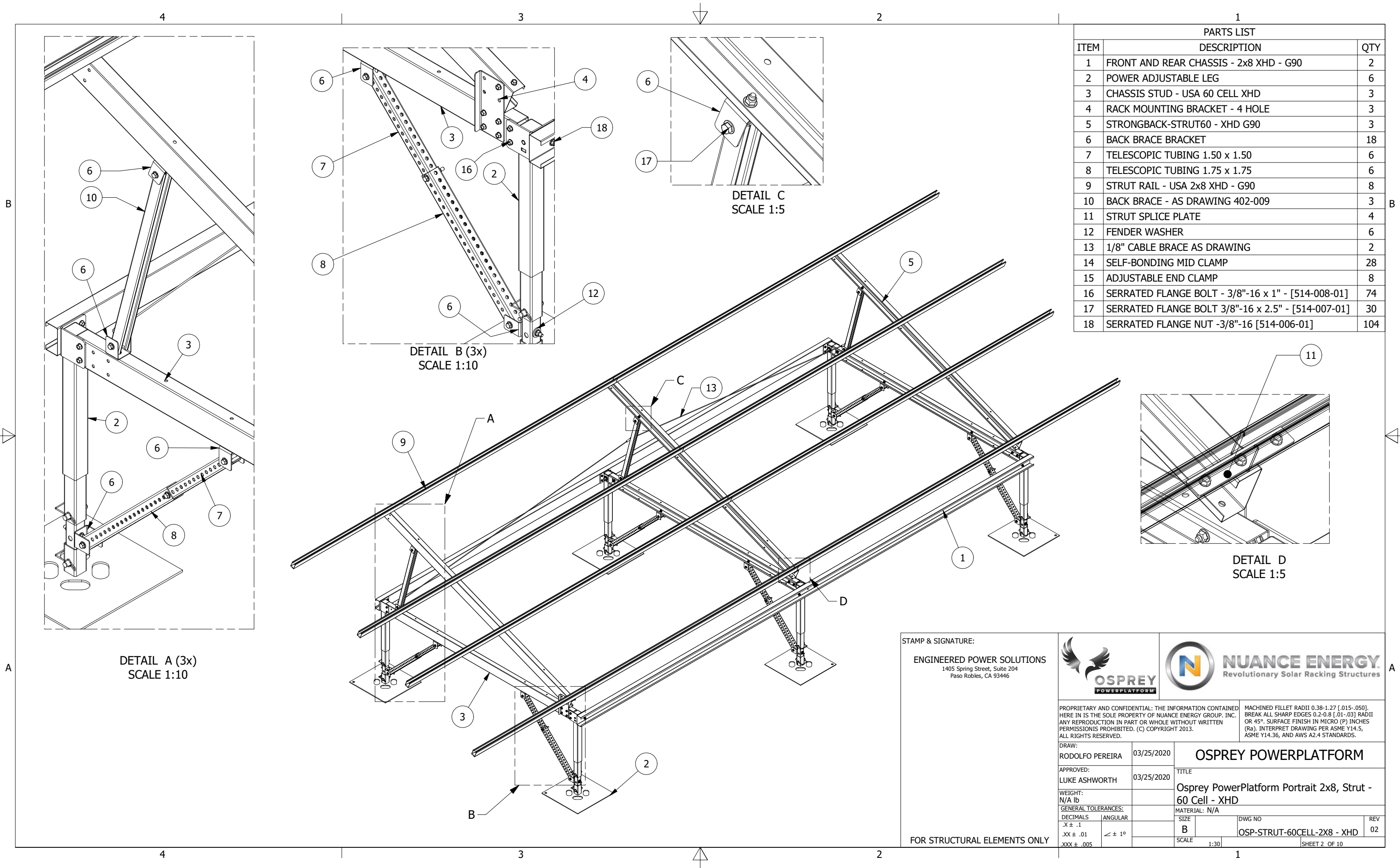


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MACHINED FILLET RADII 0.38-1.27 [.015-.050]. BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII OR 45°. SURFACE FINISH IN MICRO (P) INCHES (Ra). INTERPRET DRAWING PER ASME Y14.5, ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW: RODOLFO PEREIRA		03/25/2020	TITLE Osprey PowerPlatform Portrait 2x8, Strut - 60 Cell - XHD	
APPROVED: LUKE ASHWORTH		03/25/2020	MATERIAL: N/A	
WEIGHT: N/A lb			SIZE B	
GENERAL TOLERANCES:			DWG NO OSP-STRUT-60CELL-2X8 - XHD	
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ∠ ± 1°		SCALE 1:35	REV 02

FOR STRUCTURAL ELEMENTS ONLY



PARTS LIST		
ITEM	DESCRIPTION	QTY
1	FRONT AND REAR CHASSIS - 2x8 XHD - G90	2
2	POWER ADJUSTABLE LEG	6
3	CHASSIS STUD - USA 60 CELL XHD	3
4	RACK MOUNTING BRACKET - 4 HOLE	3
5	STRONGBACK-STRUT60 - XHD G90	3
6	BACK BRACE BRACKET	18
7	TELESCOPIC TUBING 1.50 x 1.50	6
8	TELESCOPIC TUBING 1.75 x 1.75	6
9	STRUT RAIL - USA 2x8 XHD - G90	8
10	BACK BRACE - AS DRAWING 402-009	3
11	STRUT SPLICE PLATE	4
12	FENDER WASHER	6
13	1/8" CABLE BRACE AS DRAWING	2
14	SELF-BONDING MID CLAMP	28
15	ADJUSTABLE END CLAMP	8
16	SERRATED FLANGE BOLT - 3/8"-16 x 1" - [514-008-01]	74
17	SERRATED FLANGE BOLT 3/8"-16 x 2.5" - [514-007-01]	30
18	SERRATED FLANGE NUT -3/8"-16 [514-006-01]	104

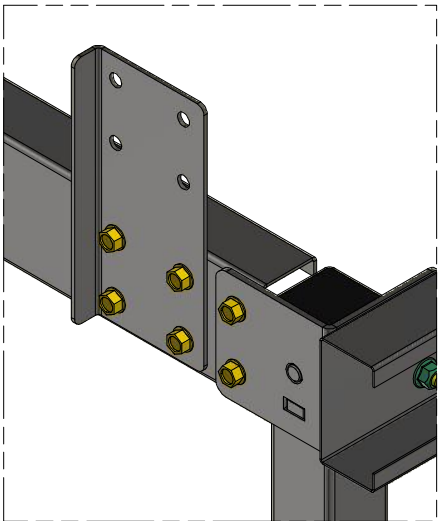
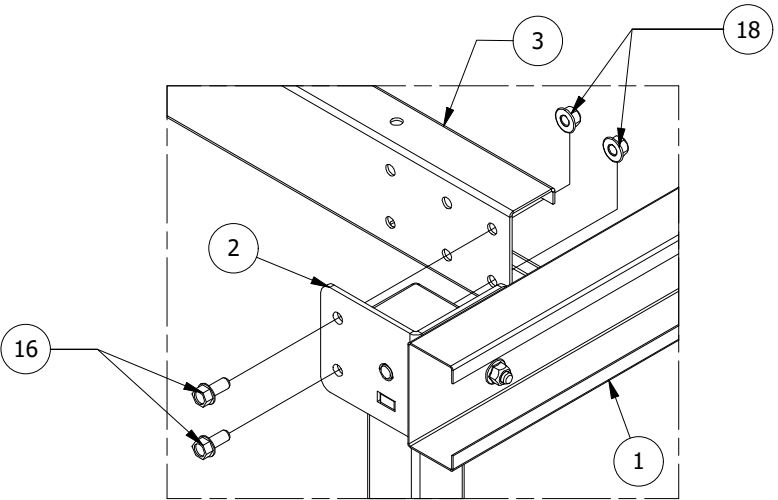
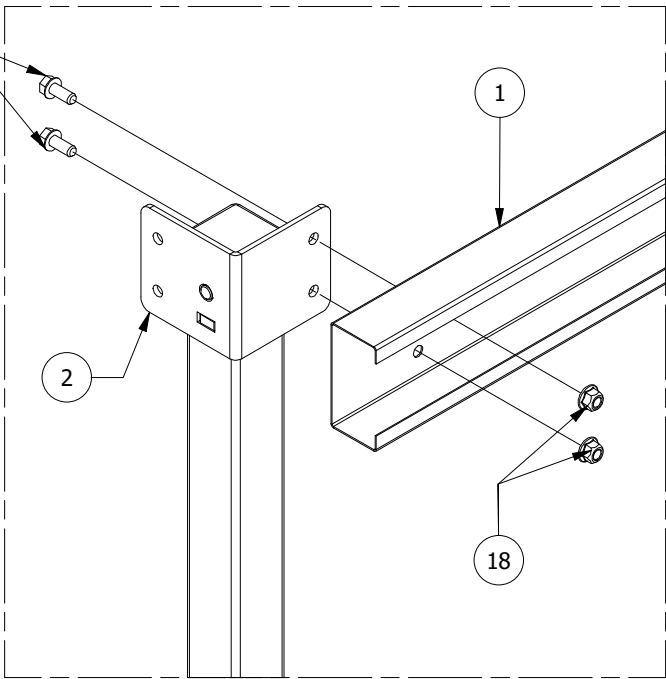
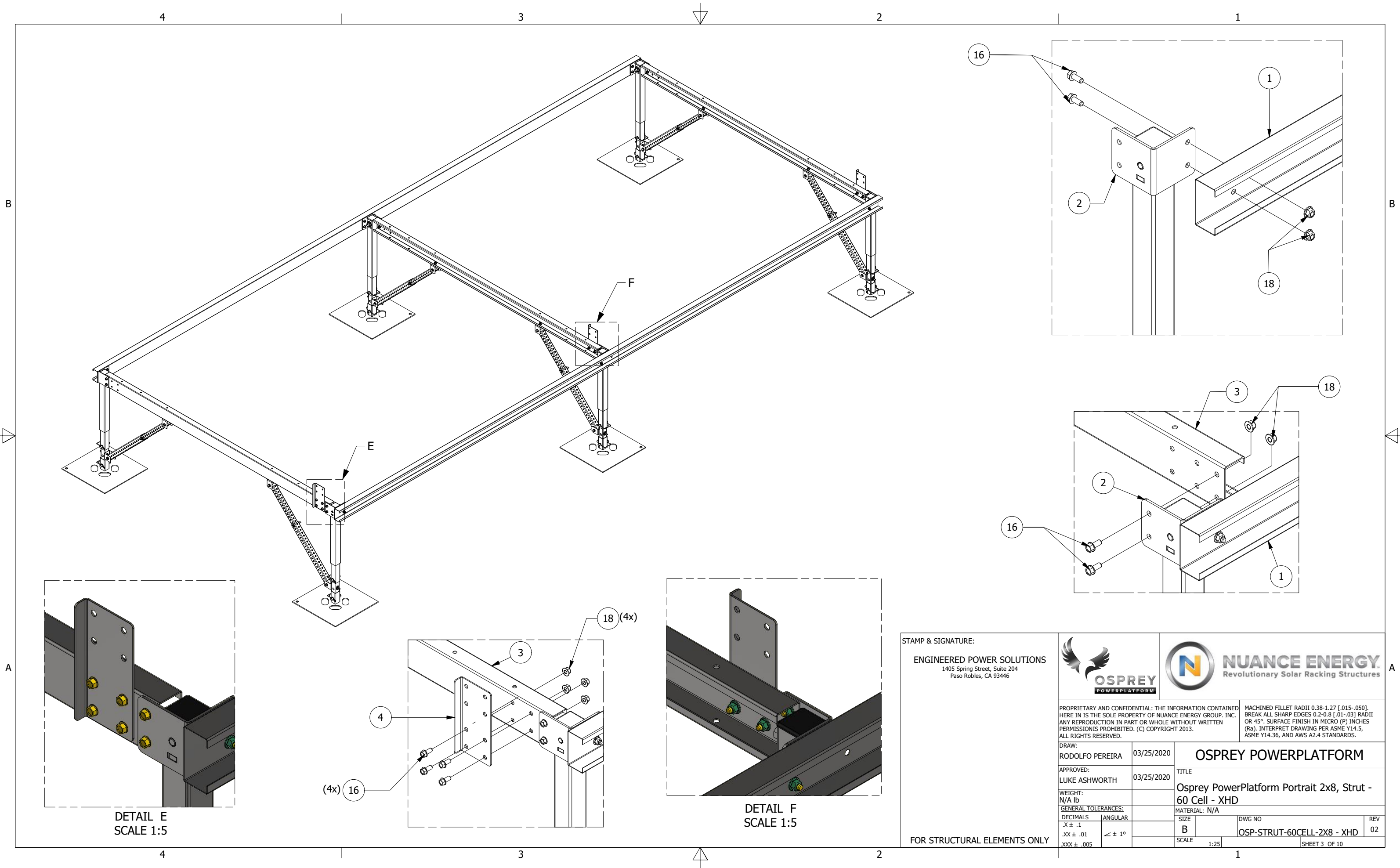
STAMP & SIGNATURE:
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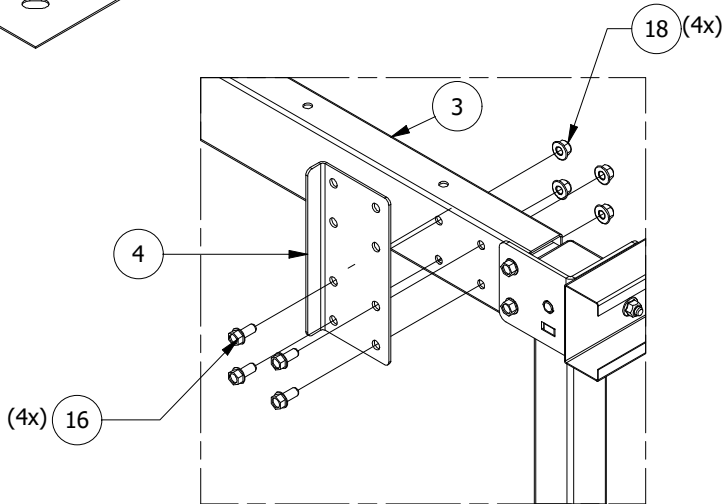
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DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x8, Strut - 60 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-60CELL-2X8 - XHD	REV 02
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ≤ ± 1°	SCALE 1:30	SHEET 2 OF 10	

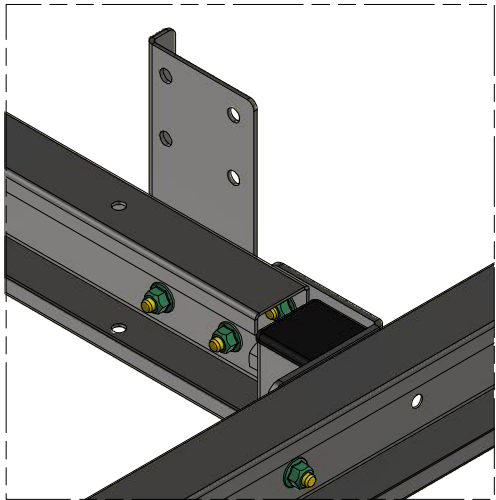
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DETAIL E
SCALE 1:5



DETAIL F
SCALE 1:5



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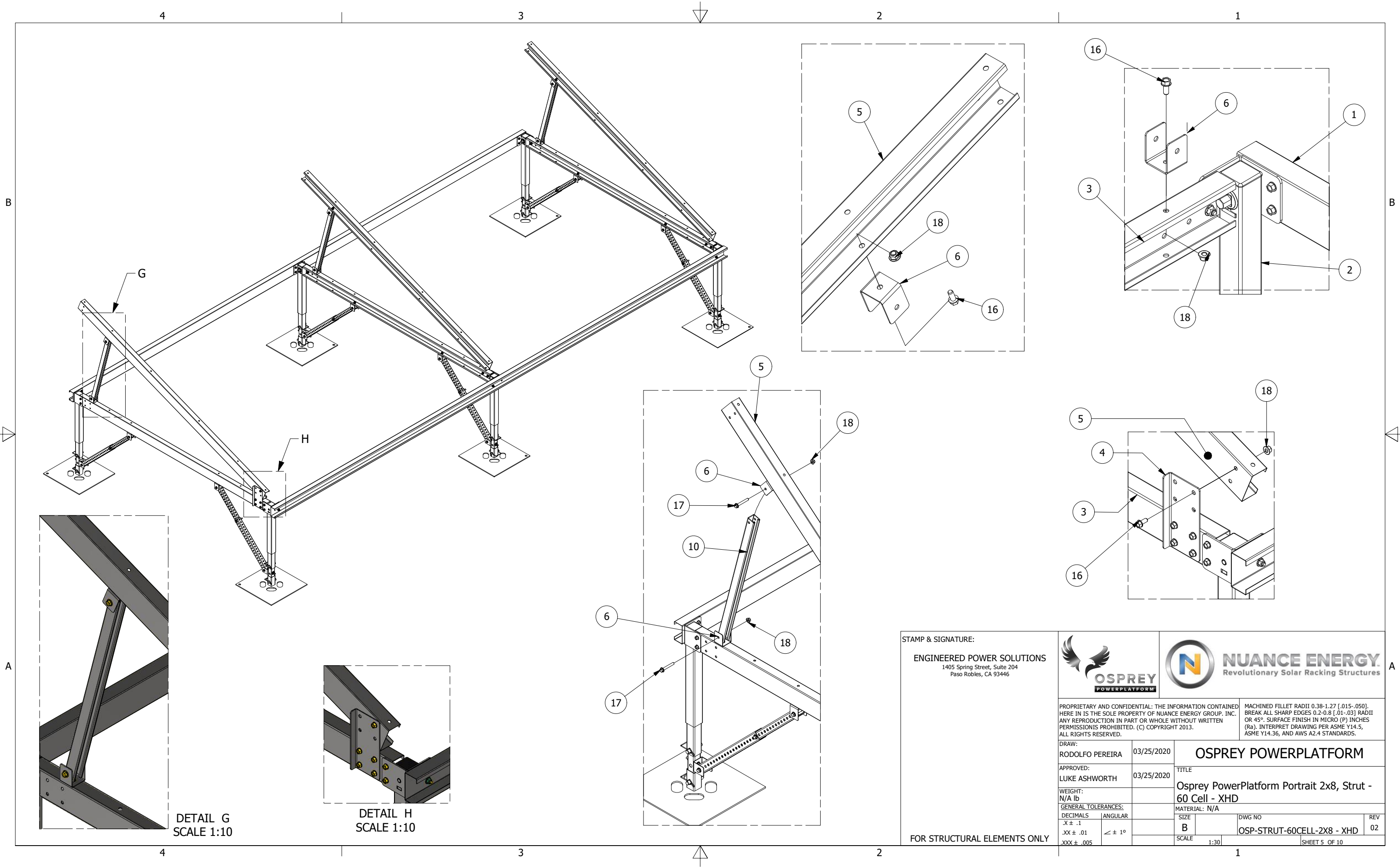
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MACHINED FILLET RADIUS 0.38-1.27 [.015-.050].
BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII
OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW:
RODOLFO PEREIRA 03/25/2020
APPROVED:
LUKE ASHWORTH 03/25/2020
WEIGHT:
N/A lb
GENERAL TOLERANCES:
DECIMALS ANGULAR
.X ± .1
.XX ± .01
.XXX ± .005
SCALE 1:25

TITLE
Osprey PowerPlatform Portrait 2x8, Strut -
60 Cell - XHD
MATERIAL: N/A
SIZE B DWG NO OSP-STRUT-60CELL-2X8 - XHD REV 02
SHEET 3 OF 10

FOR STRUCTURAL ELEMENTS ONLY



A

A

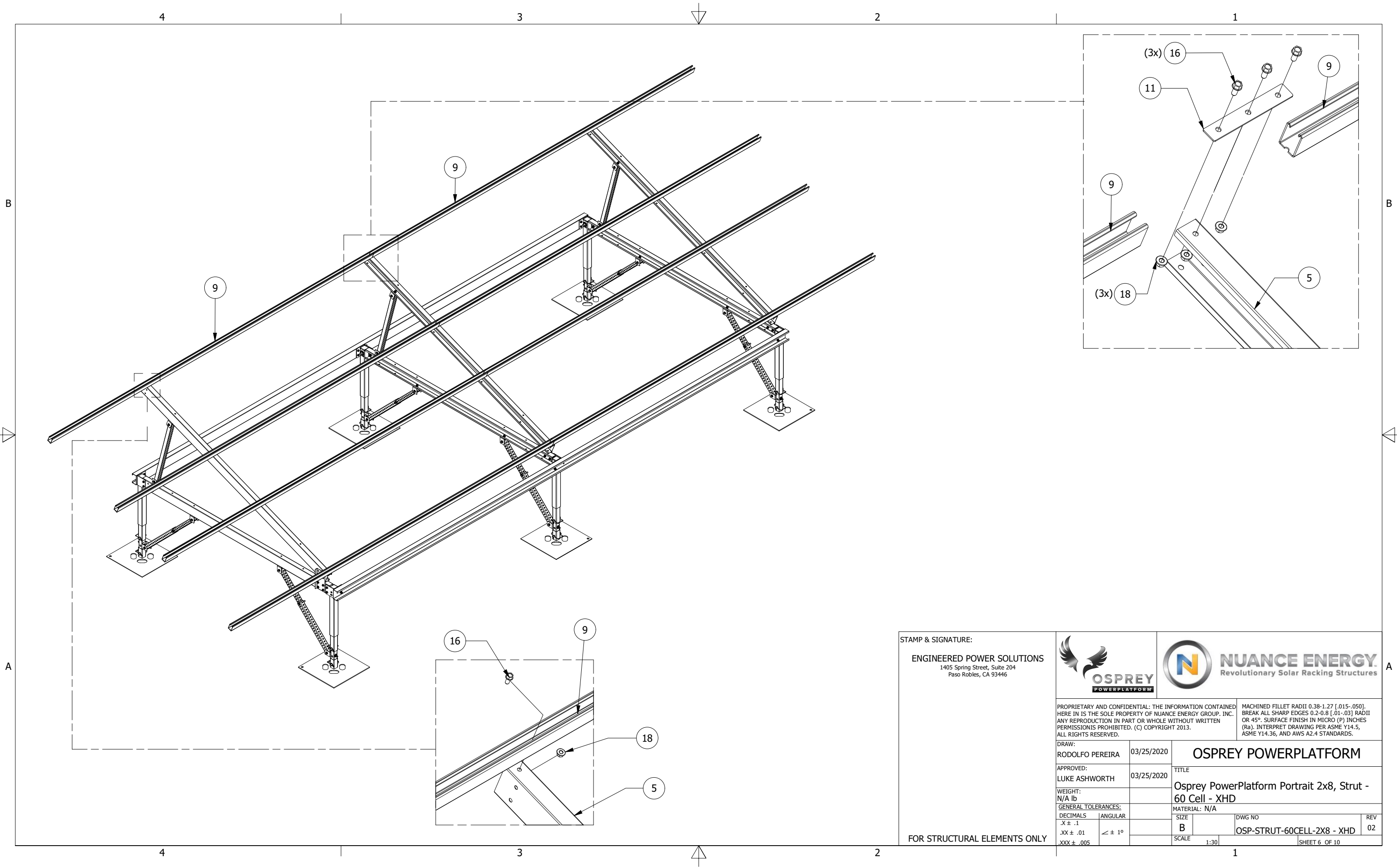
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MACHINED FILLET RADII 0.38-1.27 [.015-.050]. BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII OR 45°. SURFACE FINISH IN MICRO (P) INCHES (Ra). INTERPRET DRAWING PER ASME Y14.5, ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x8, Strut - 60 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-60CELL-2X8 - XHD	REV 02
DECIMALS .XX ± .01 .XXX ± .005	ANGULAR ∠ ± 1°	SCALE 1:30	SHEET 5 OF 10	

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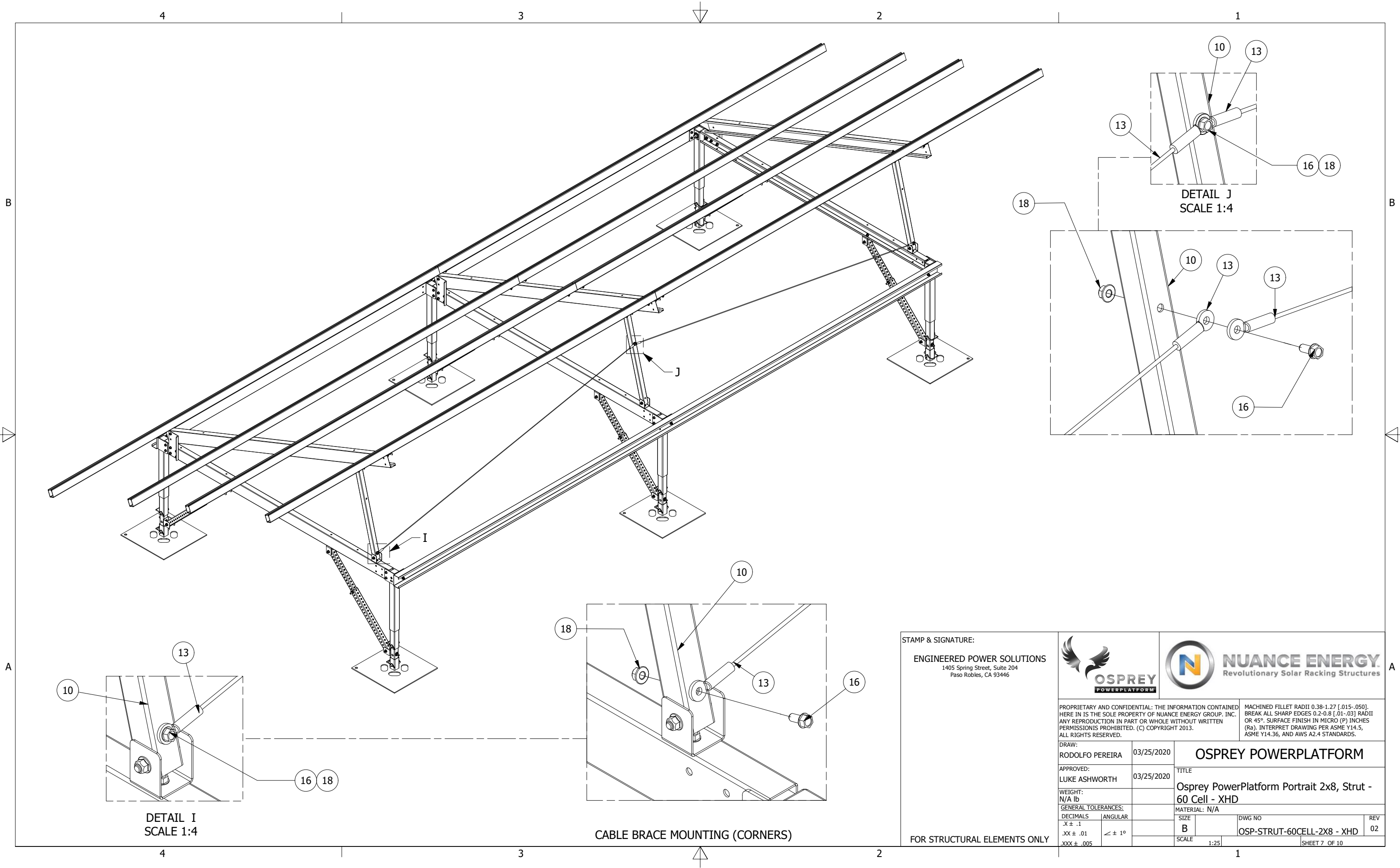


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DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x8, Strut - 60 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-60CELL-2X8 - XHD	REV 02
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ≤ ± 1°	SCALE 1:30	SHEET 6 OF 10	

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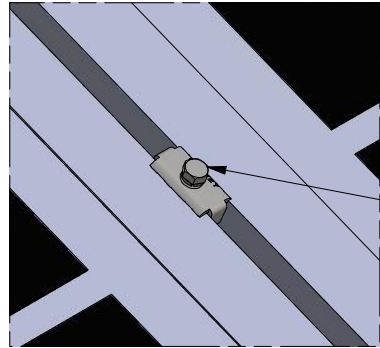


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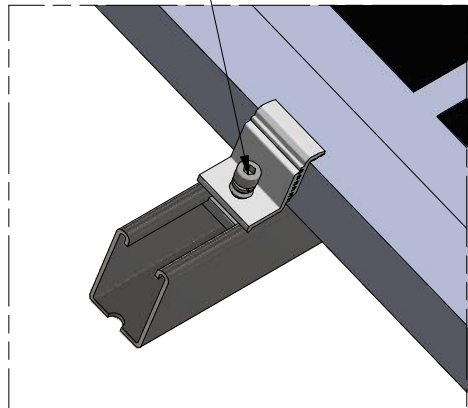
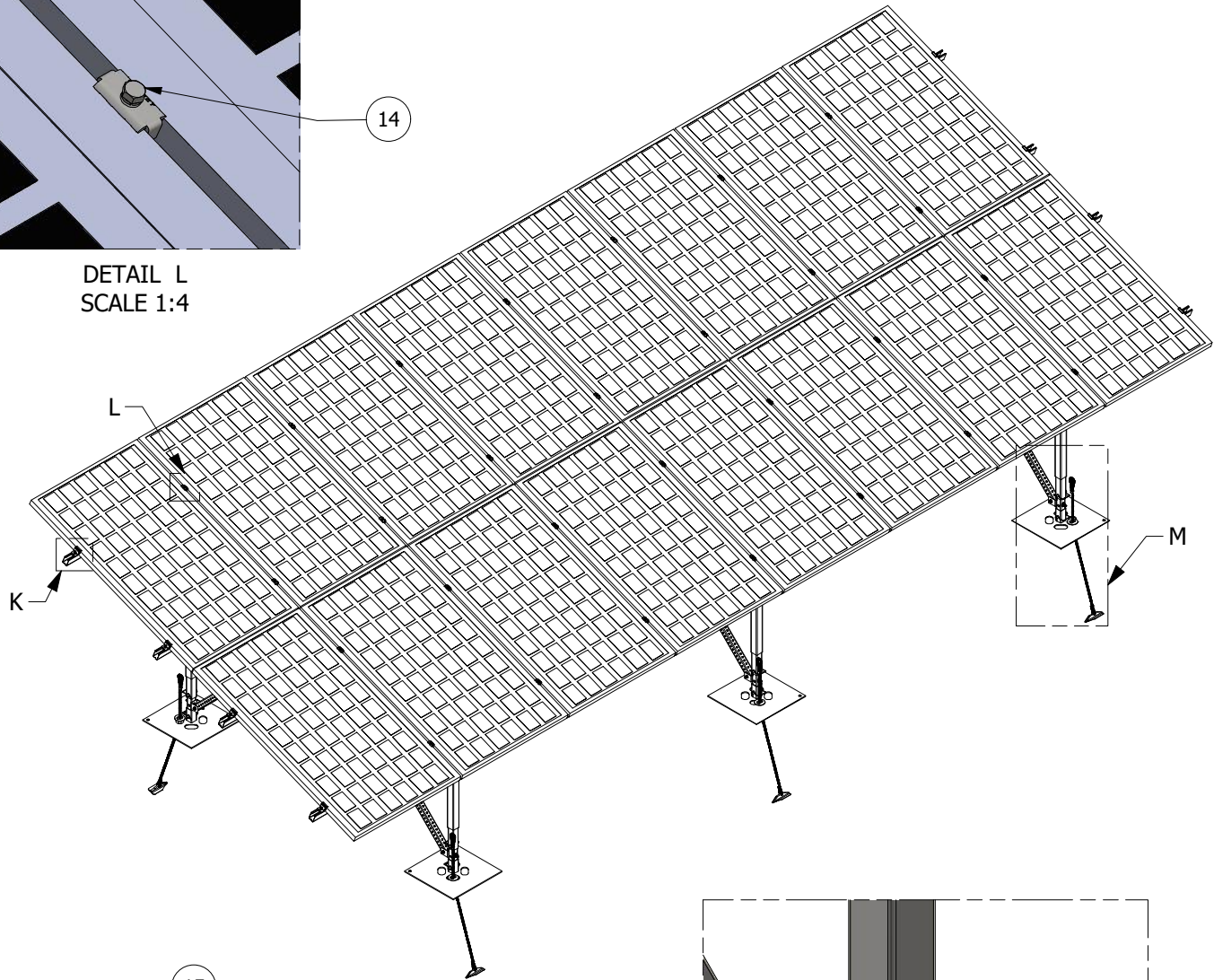
MACHINED FILLET RADII 0.38-1.27 [.015-.050].
BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII
OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x8, Strut - 60 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-60CELL-2X8 - XHD	REV 02
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ≤ ± 1°	SCALE 1:25	SHEET 7 OF 10	

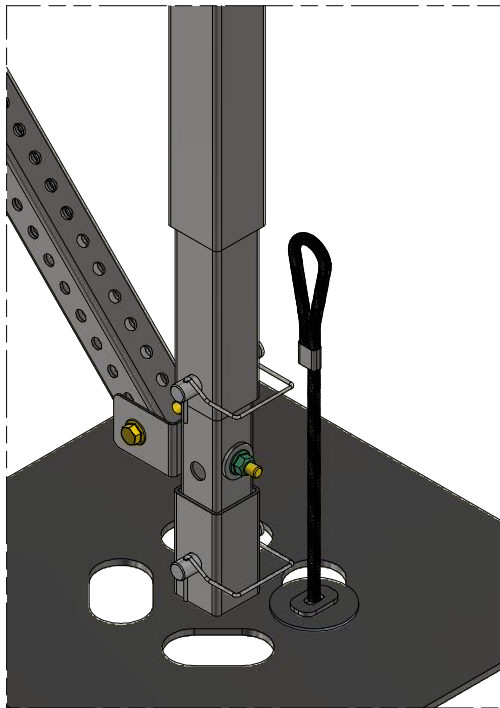
FOR STRUCTURAL ELEMENTS ONLY



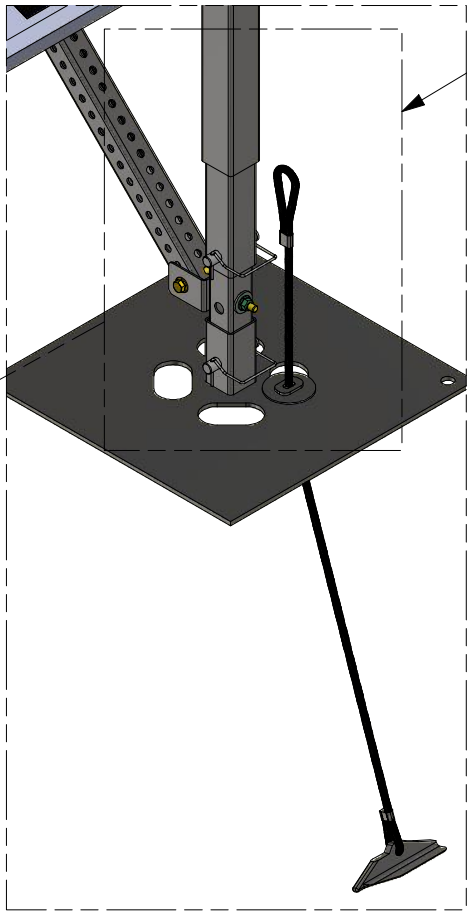
DETAIL L
SCALE 1:4



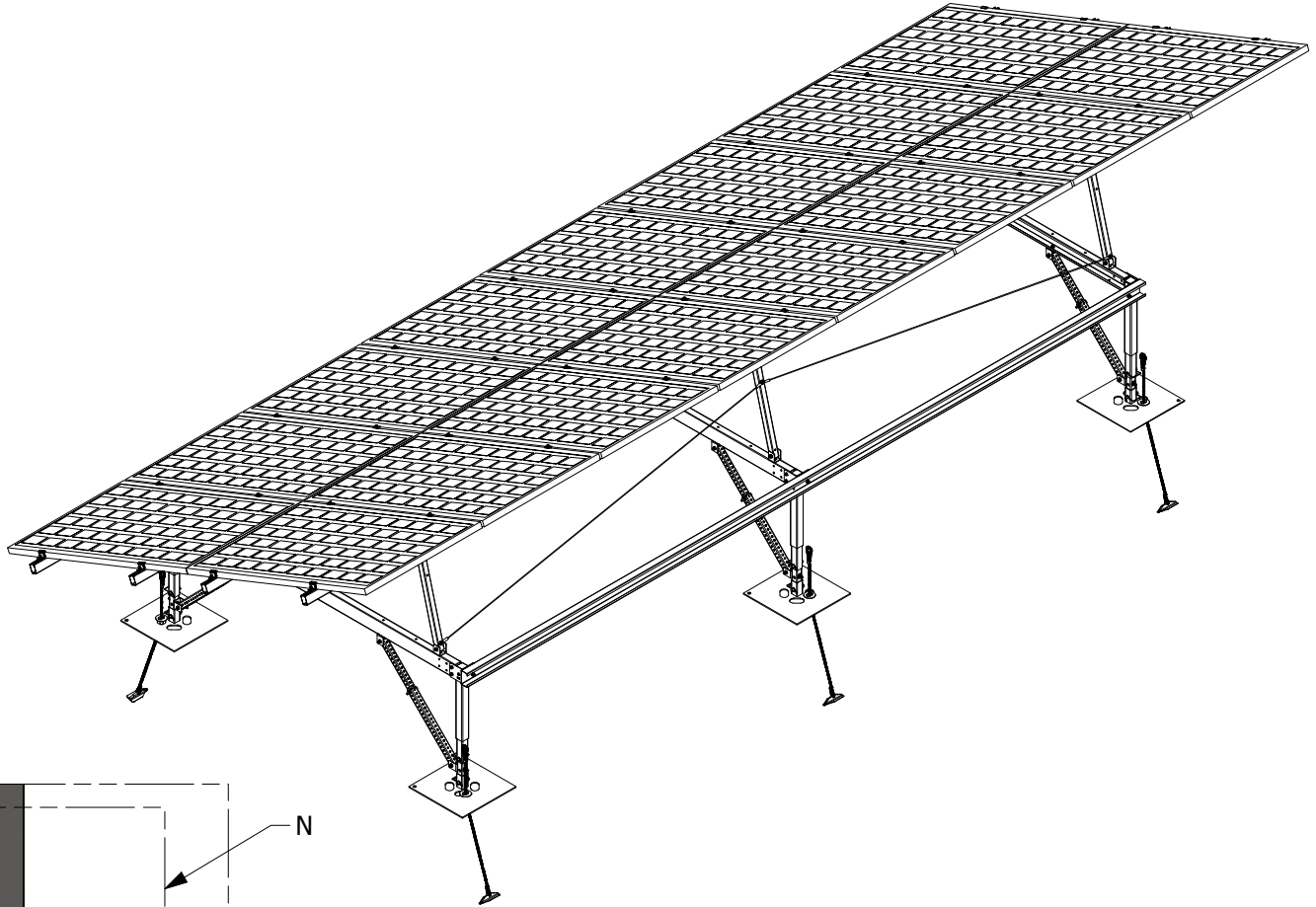
DETAIL K
SCALE 1:4



DETAIL N (ANCHOR DETAIL)
SCALE 1:6



DETAIL M (Typ. 6x - 180°)
SCALE 1:10



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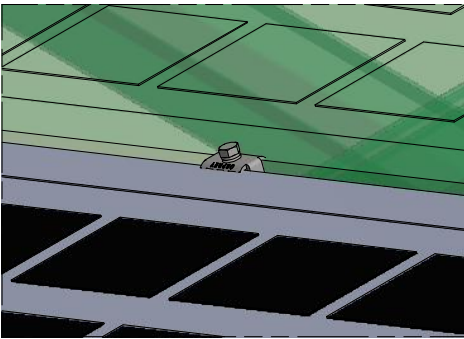
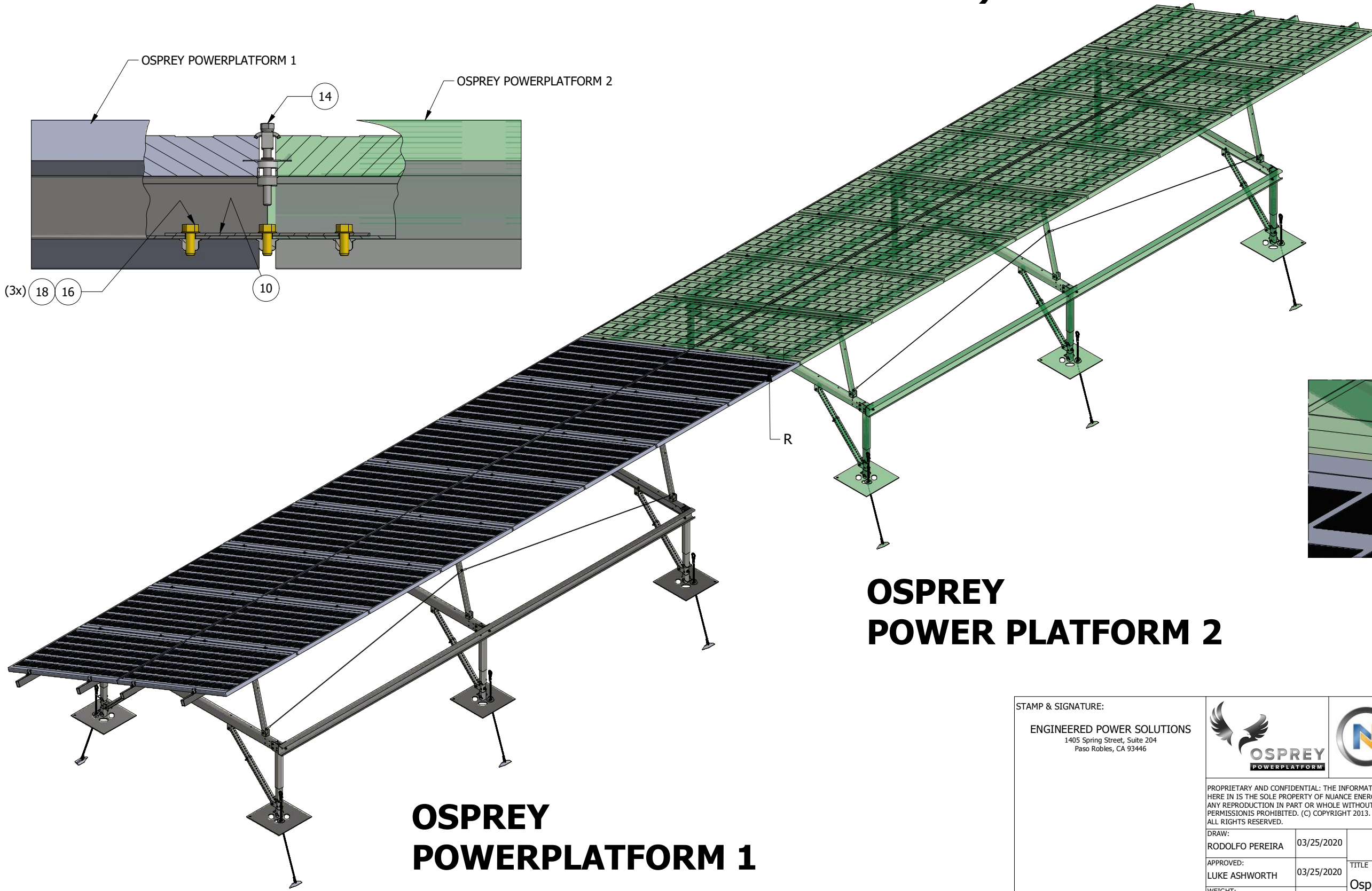
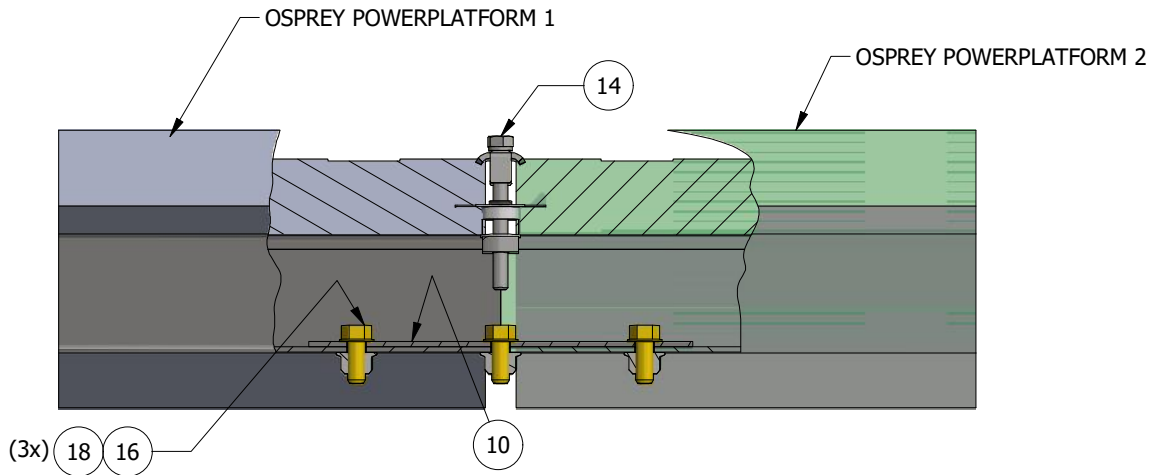


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DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x8, Strut - 60 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-60CELL-2X8 - XHD	REV 02
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ± 1°	SCALE 1:45	SHEET 8 OF 10	

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(THERMAL EXPANSION GAP NEEDED CONNECTED TOGETHER)



DETAIL R
SCALE 1:5

OSPREY
POWER PLATFORM 2

OSPREY
POWERPLATFORM 1

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DRAW: RODOLFO PEREIRA		03/25/2020		TITLE	
APPROVED: LUKE ASHWORTH		03/25/2020		Osprey PowerPlatform Portrait 2x8, Strut - 60 Cell - XHD	
WEIGHT: N/A lb				MATERIAL: N/A	
GENERAL TOLERANCES:				SIZE	
DECIMALS		ANGULAR		B	
.X ± .1		.XX ± .01		DWG NO	
.XXX ± .005		.XXX ± .005		OSPREY-STRUT-60CELL-2X8 - XHD	
		SCALE 1:40		REV 02	

SHEET 10 OF 10