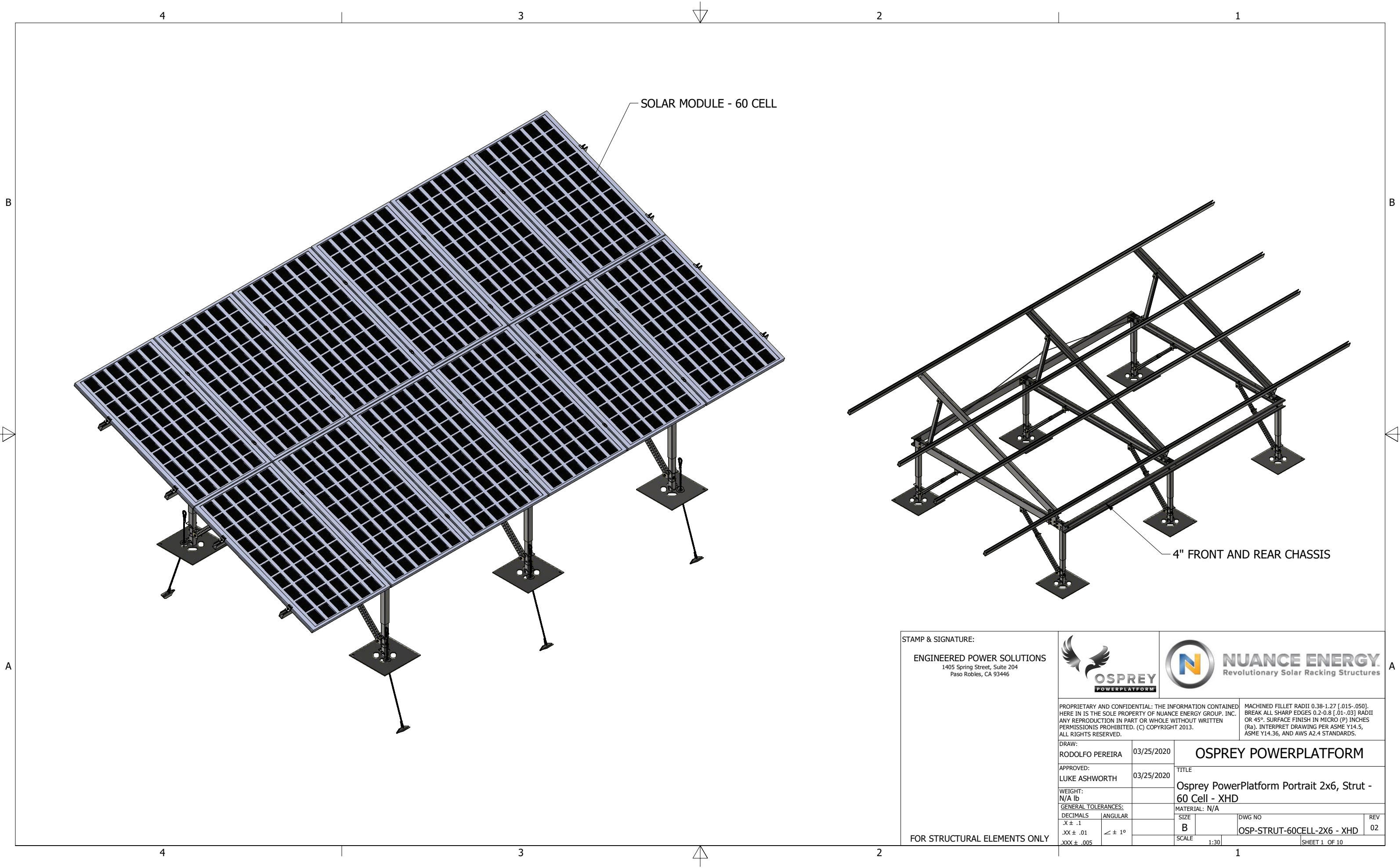




STAMP & SIGNATURE:

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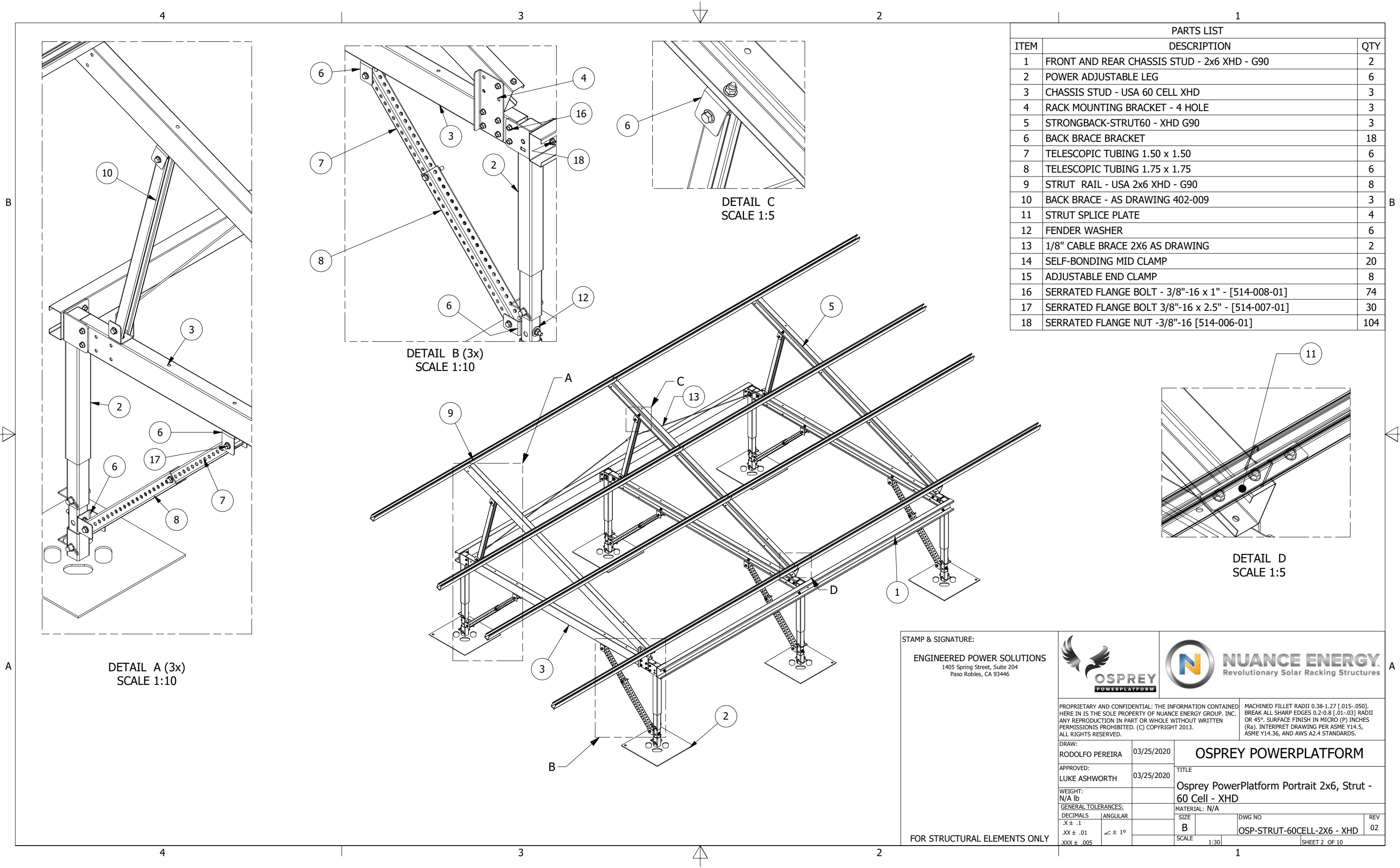


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MACHINED FILLET RADII 0.38-1.27 [.015-.050]. BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII OR 45°. SURFACE FINISH IN MICRO (P) INCHES (Ra). INTERPRET DRAWING PER ASME Y14.5, ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x6, Strut - 60 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE	DWG NO	REV
DECIMALS	ANGULAR	B	OSP-STRUT-60CELL-2X6 - XHD	02
.X ± .1		SCALE	1:30	SHEET 1 OF 10
.XX ± .01	± 1°			
.XXX ± .005				

FOR STRUCTURAL ELEMENTS ONLY

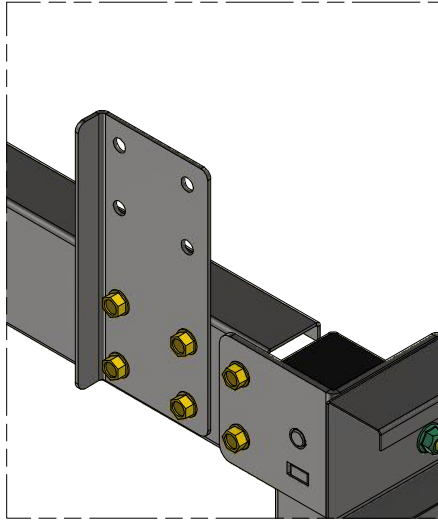
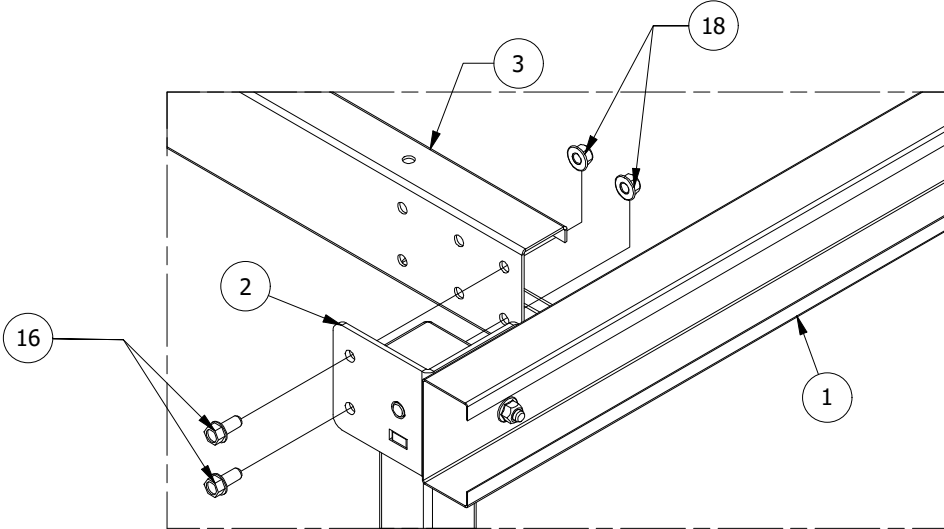
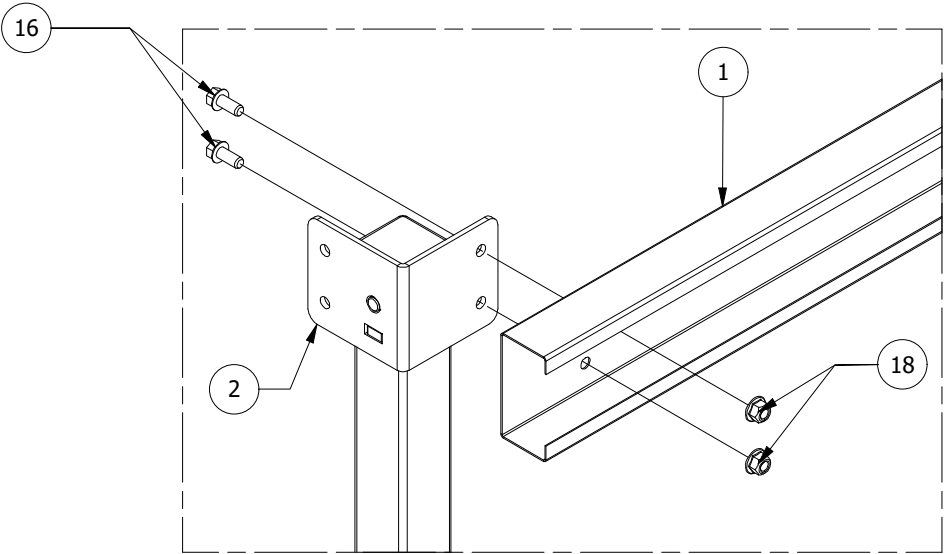
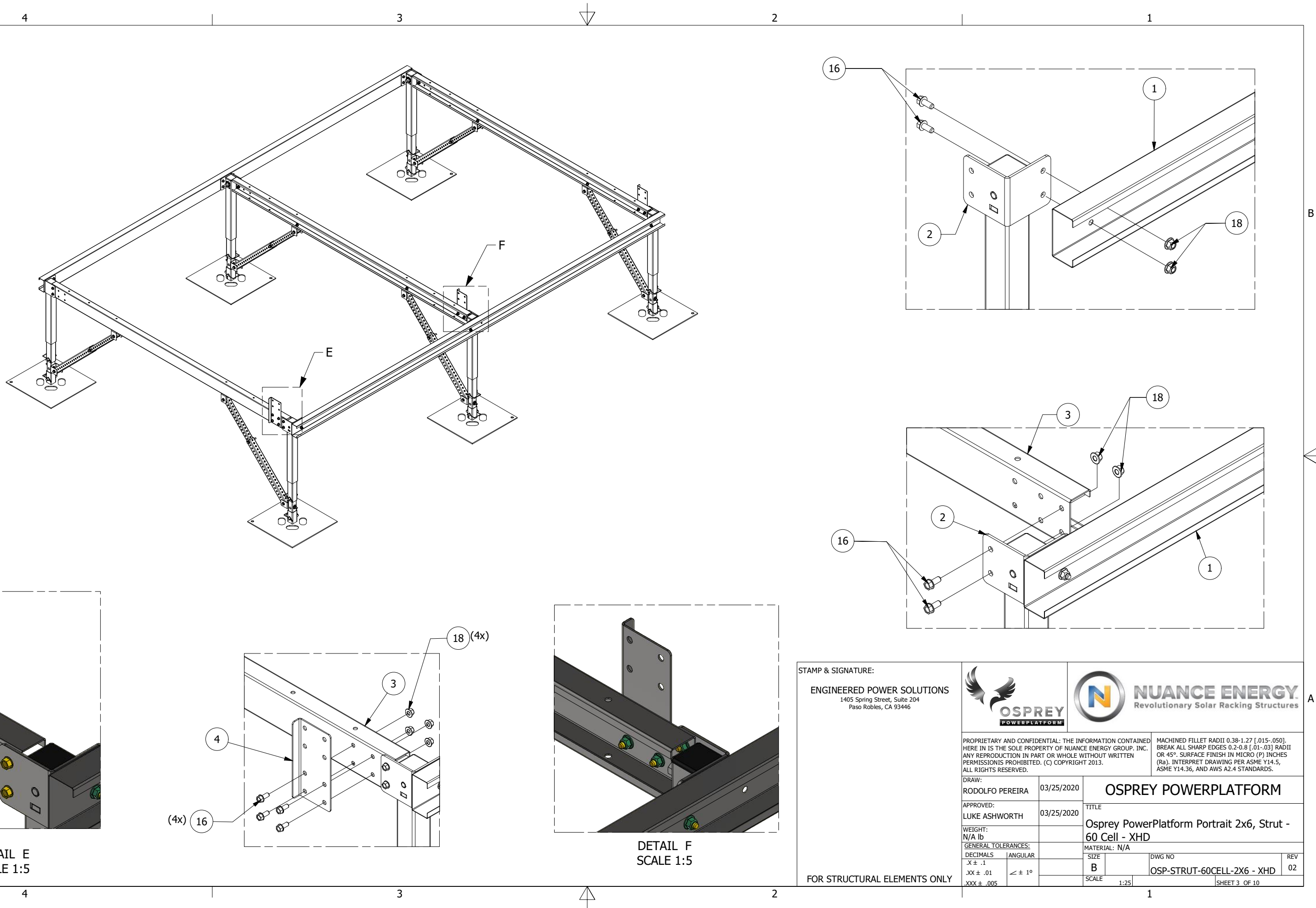


PARTS LIST		
ITEM	DESCRIPTION	QTY
1	FRONT AND REAR CHASSIS STUD - 2x6 XHD - G90	2
2	POWER ADJUSTABLE LEG	6
3	CHASSIS STUD - USA 60 CELL XHD	3
4	RACK MOUNTING BRACKET - 4 HOLE	3
5	STRONGBACK-STRUT60 - XHD G90	3
6	BACK BRACE BRACKET	18
7	TELESCOPIC TUBING 1.50 x 1.50	6
8	TELESCOPIC TUBING 1.75 x 1.75	6
9	STRUT RAIL - USA 2x6 XHD - G90	8
10	BACK BRACE - AS DRAWING 402-009	3
11	STRUT SPLICE PLATE	4
12	FENDER WASHER	6
13	1/8" CABLE BRACE 2X6 AS DRAWING	2
14	SELF-BONDING MID CLAMP	20
15	ADJUSTABLE END CLAMP	8
16	SERRATED FLANGE BOLT - 3/8"-16 x 1" - [514-008-01]	74
17	SERRATED FLANGE BOLT 3/8"-16 x 2.5" - [514-007-01]	30
18	SERRATED FLANGE NUT -3/8"-16 [514-006-01]	104

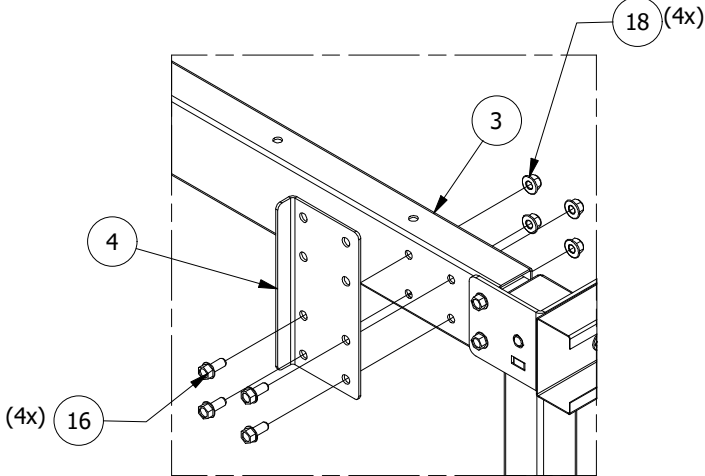
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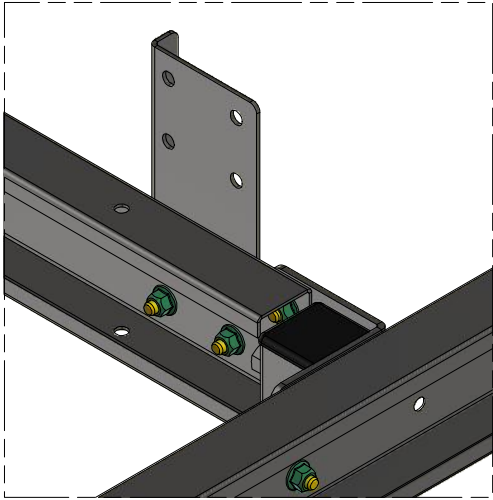
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DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM	
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x6, Strut - 60 Cell - XHD	
WEIGHT: N/A lb		MATERIAL: N/A	
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-60CELL-2X6 - XHD
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ≤ ± 1°	SCALE 1:30	REV 02
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DETAIL E
SCALE 1:5



DETAIL F
SCALE 1:5



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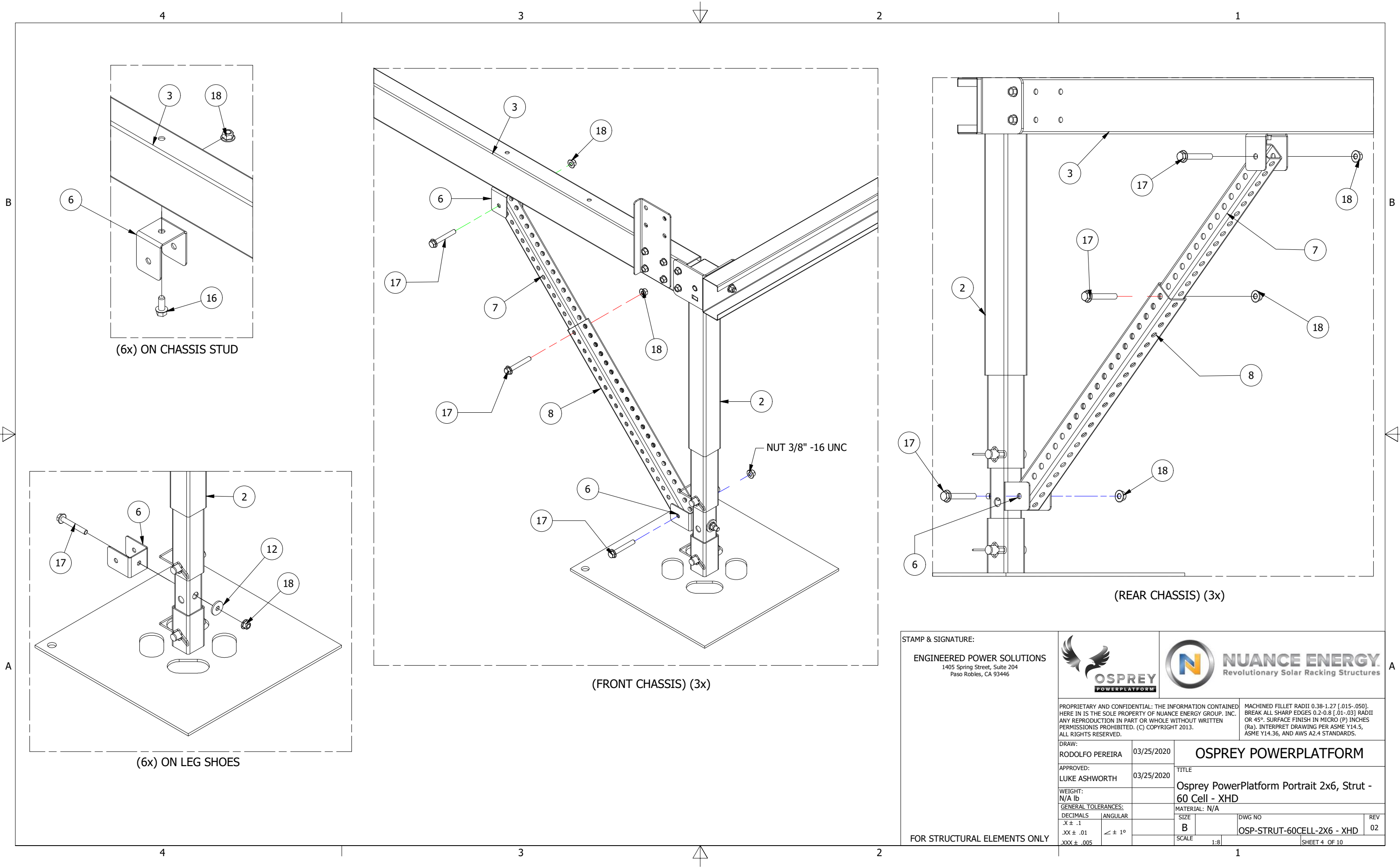
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OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW:	RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED:	LUKE ASHWORTH	03/25/2020	TITLE		
WEIGHT: N/A lb			Osprey PowerPlatform Portrait 2x6, Strut - 60 Cell - XHD		
GENERAL TOLERANCES:			MATERIAL: N/A		
DECIMALS	ANGULAR		SIZE	DWG NO	REV
.X ± .1			B	OSP-STRUT-60CELL-2X6 - XHD	02
.XX ± .01	≤ ± 1°		SCALE		
.XXX ± .005			1:25		

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SHEET 3 OF 10



STAMP & SIGNATURE:

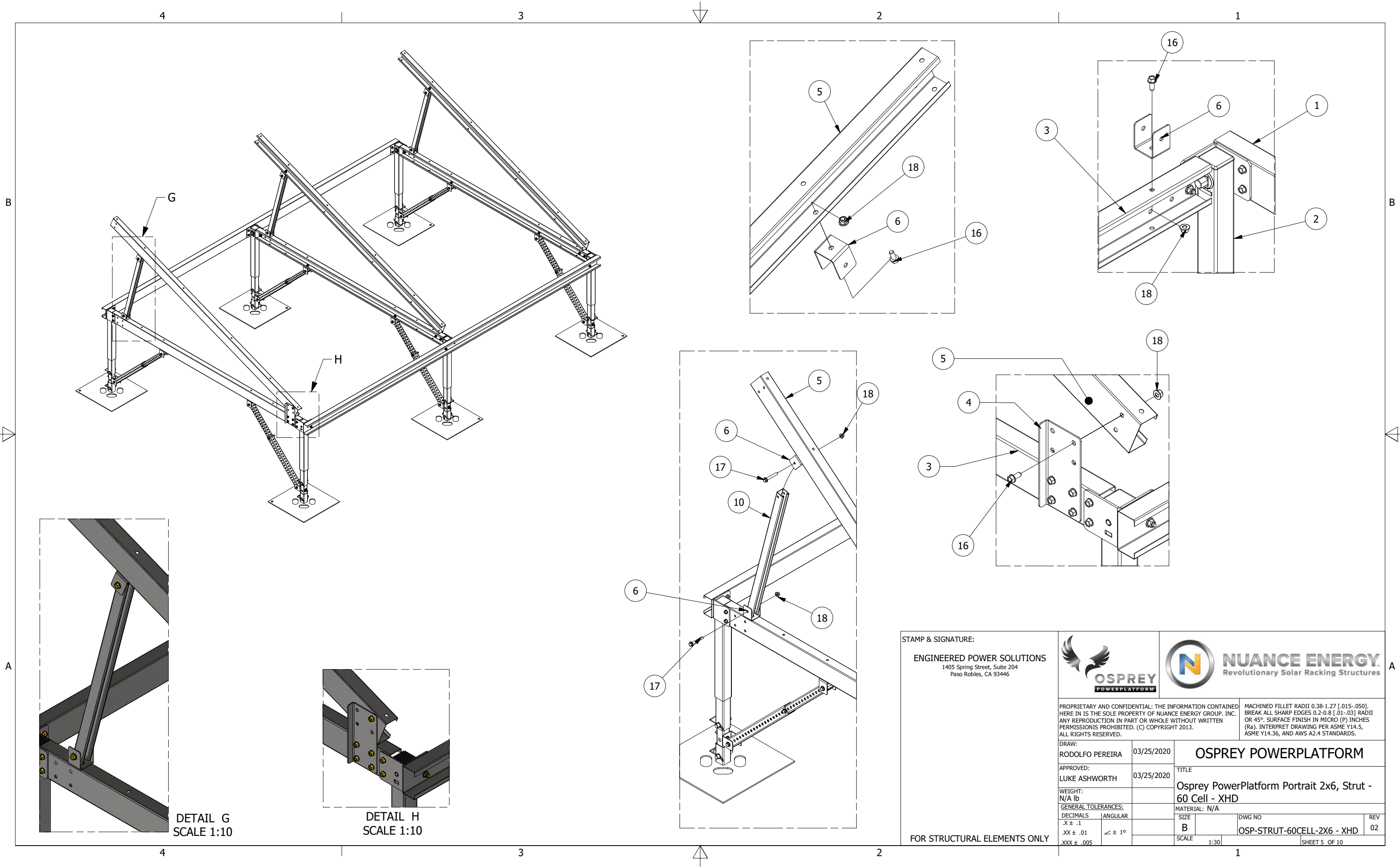
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DRAW:	RODOLFO PEREIRA	03/25/2020	TITLE		
APPROVED:	LUKE ASHWORTH	03/25/2020	Osprey PowerPlatform Portrait 2x6, Strut - 60 Cell - XHD		
WEIGHT:	N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:			SIZE	DWG NO	REV
DECIMALS	ANGULAR		B	OSP-STRUT-60CELL-2X6 - XHD	02
.X ± .1	≤ ± 1°		SCALE	1:8	SHEET 4 OF 10
.XX ± .01					
.XXX ± .005					



DETAIL G
SCALE 1:10

DETAIL H
SCALE 1:10

STAMP & SIGNATURE:

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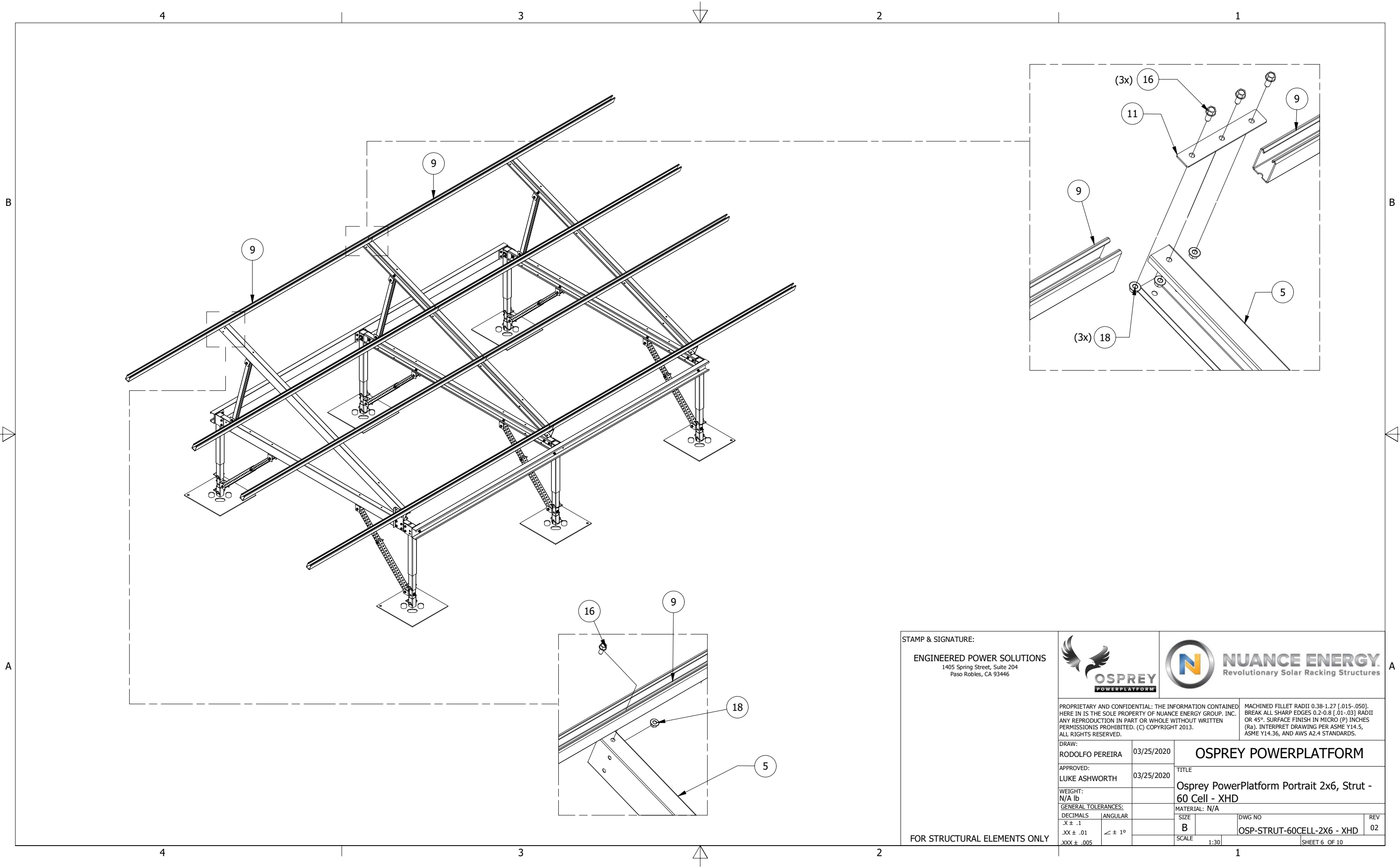
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BREAK ALL SHARP EDGES 0.2-0.8 [.01-.03] RADII
OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW:	RODOLFO PEREIRA	03/25/2020	TITLE	
APPROVED:	LUKE ASHWORTH	03/25/2020	Osprey PowerPlatform Portrait 2x6, Strut - 60 Cell - XHD	
WEIGHT:	N/A lb		MATERIAL: N/A	
GENERAL TOLERANCES:				
DECIMALS	ANGULAR		SIZE	DWG NO
.X ± .1			B	OSP-STRUT-60CELL-2X6 - XHD
.XX ± .01	≤ ± 1°		SCALE	REV
.XXX ± .005			1:30	02

SHEET 5 OF 10



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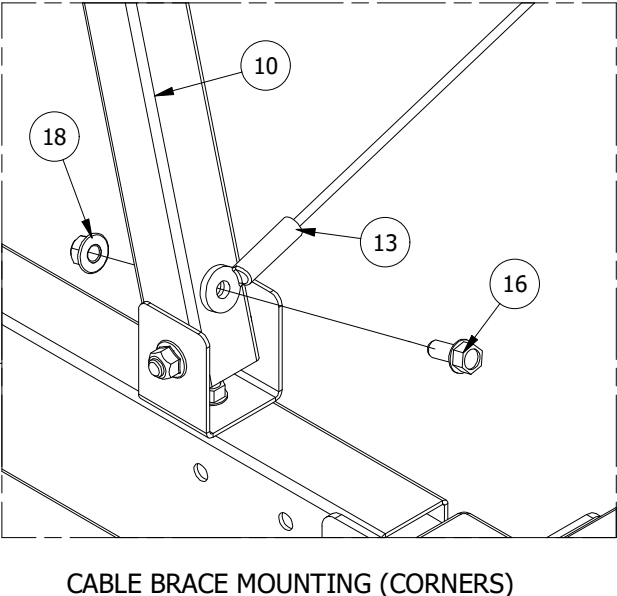
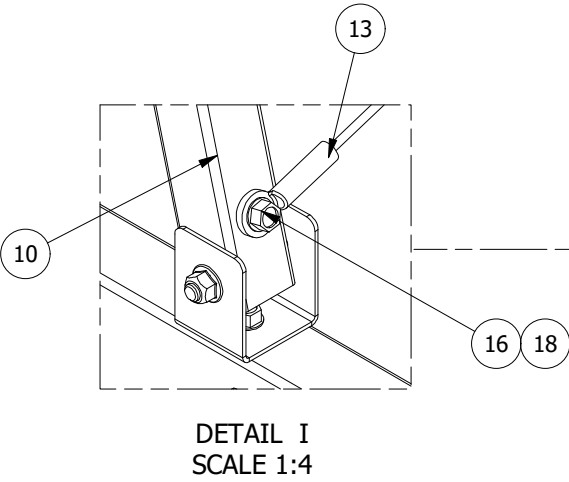
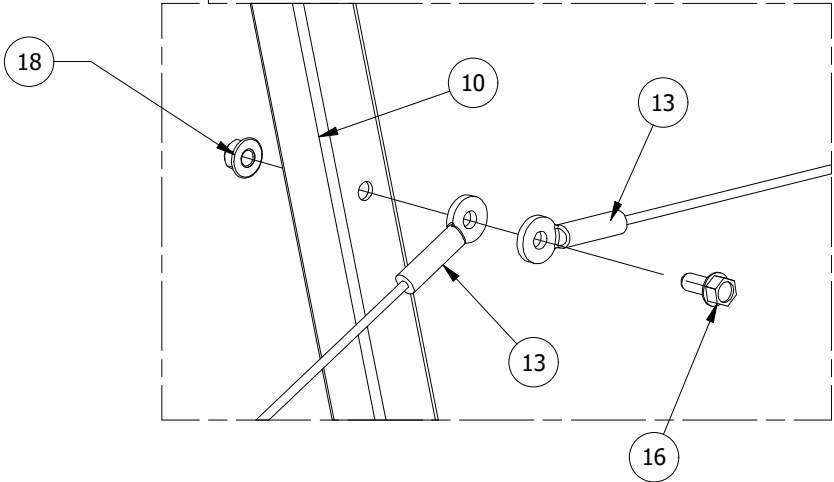
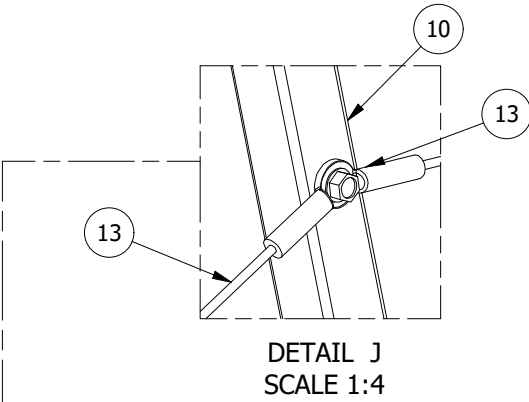
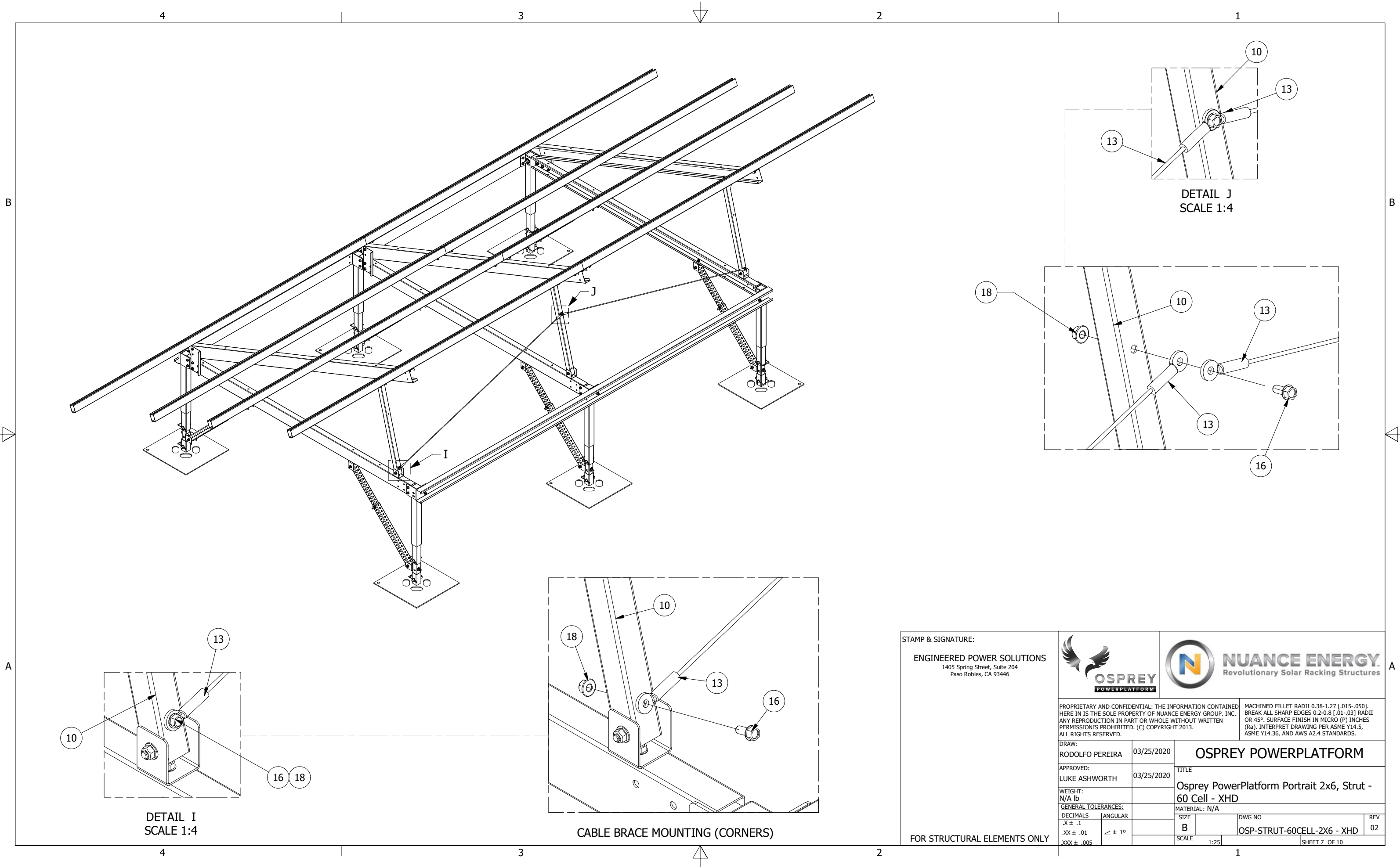


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DRAW: RODOLFO PEREIRA	03/25/2020	OSPREY POWERPLATFORM		
APPROVED: LUKE ASHWORTH	03/25/2020	TITLE Osprey PowerPlatform Portrait 2x6, Strut - 60 Cell - XHD		
WEIGHT: N/A lb		MATERIAL: N/A		
GENERAL TOLERANCES:		SIZE B	DWG NO OSP-STRUT-60CELL-2X6 - XHD	REV 02
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005	ANGULAR ± ± 1°	SCALE 1:30	SHEET 6 OF 10	

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STAMP & SIGNATURE:

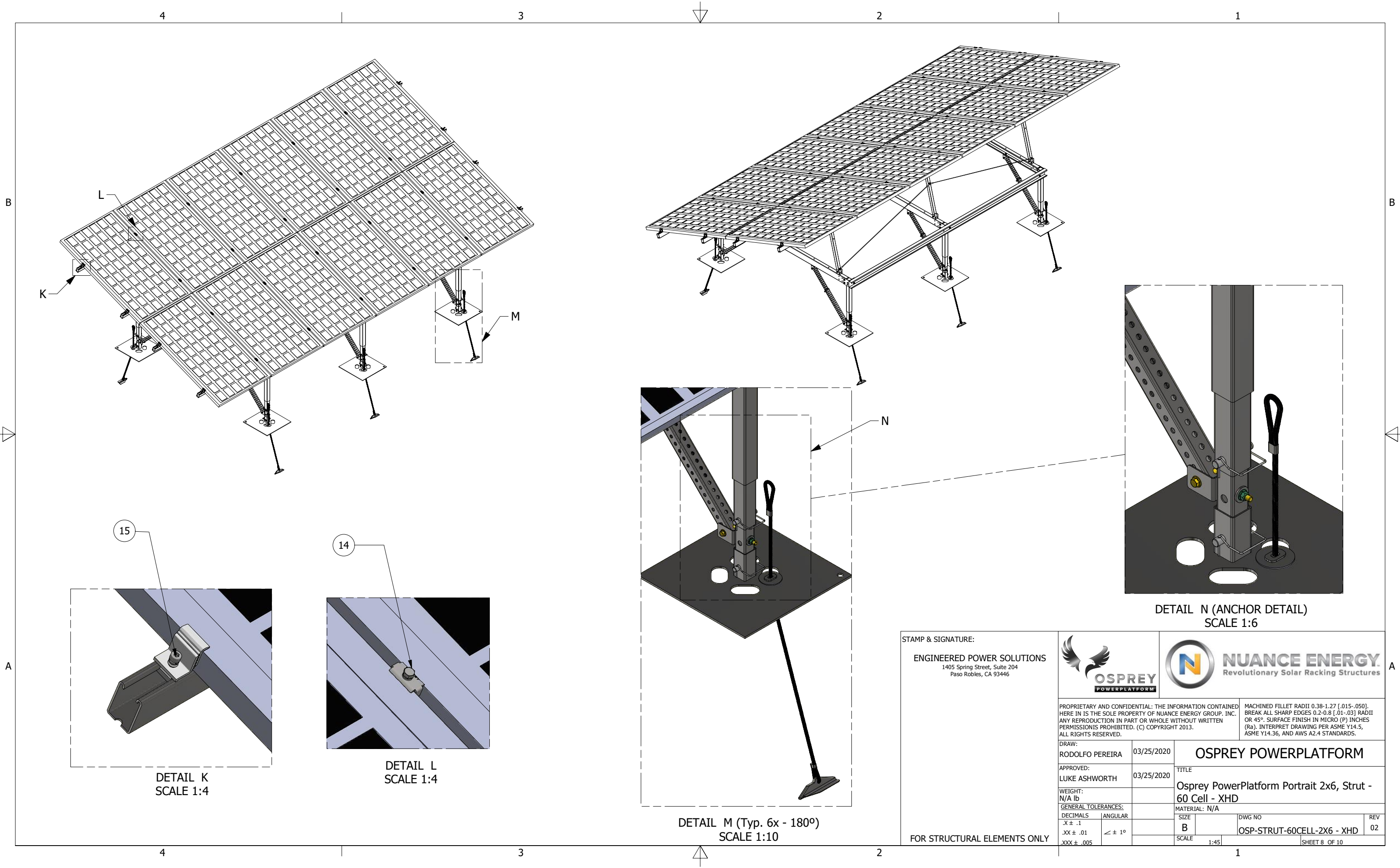
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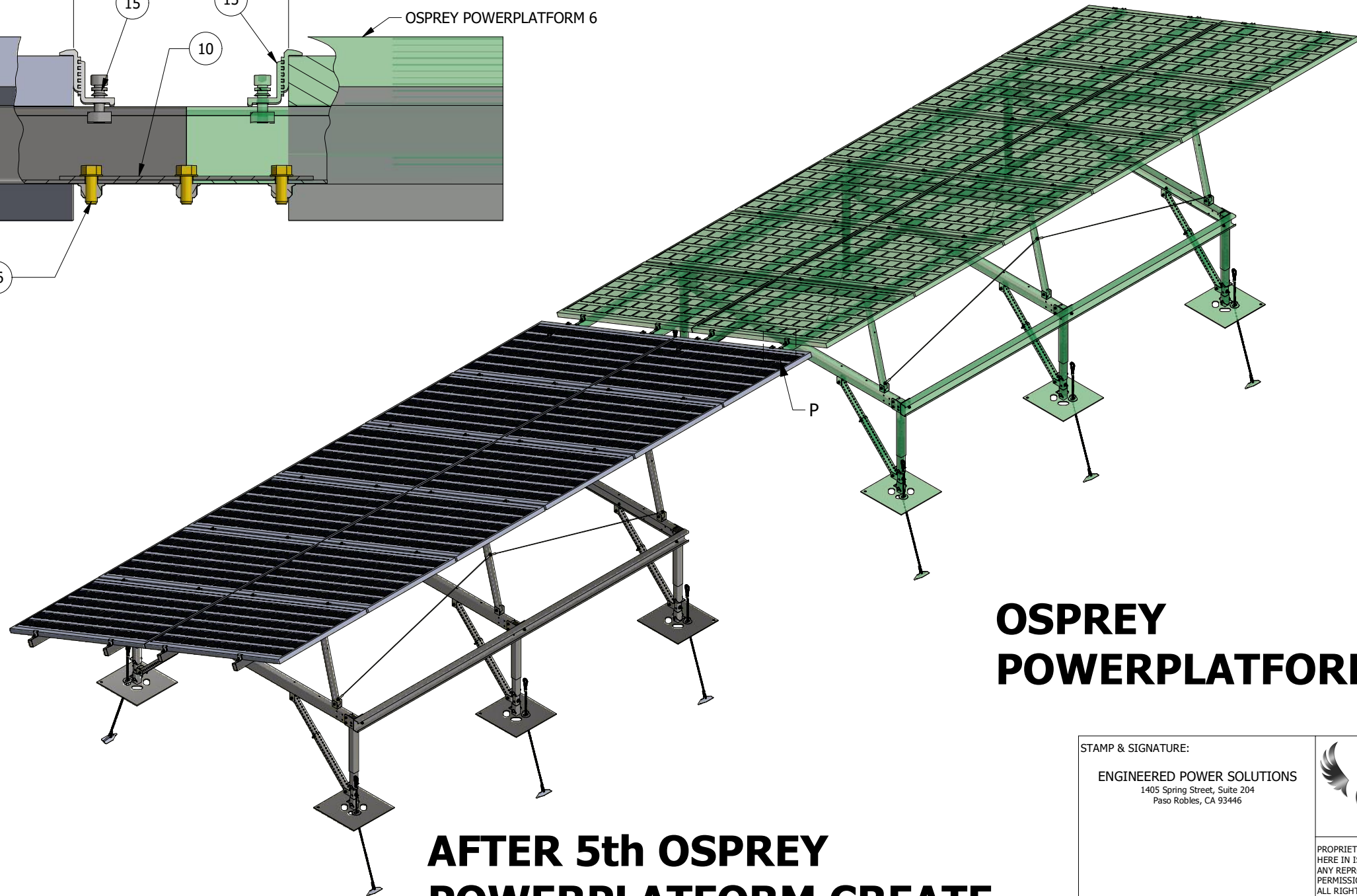
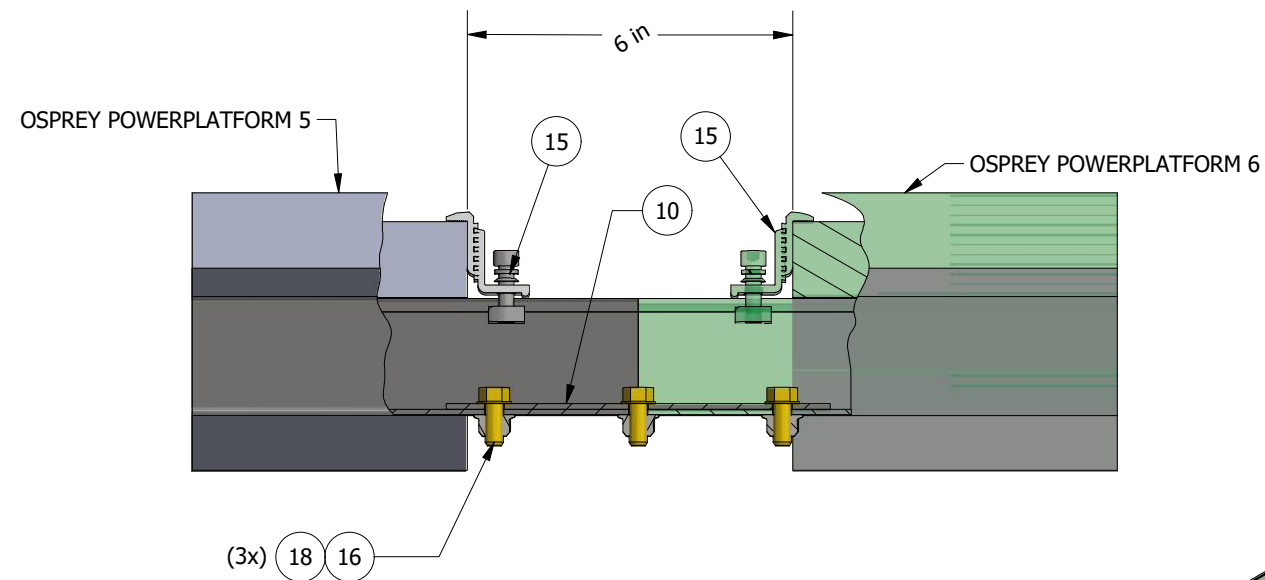
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DRAW: RODOLFO PEREIRA		03/25/2020		OSPREY POWERPLATFORM	
APPROVED: LUKE ASHWORTH		03/25/2020		TITLE Osprey PowerPlatform Portrait 2x6, Strut - 60 Cell - XHD	
WEIGHT: N/A lb				MATERIAL: N/A	
GENERAL TOLERANCES:				SIZE B	
DECIMALS .X ± .1 .XX ± .01 .XXX ± .005		ANGULAR ≤ ± 1°		DWG NO OSP-STRUT-60CELL-2X6 - XHD	
		SCALE 1:25		REV 02	
				SHEET 7 OF 10	



(THERMAL EXPANSION GAP NEEDED AFTER 5 OSPREY CONNECTED TOGETHER)



OSPREY
POWERPLATFORM 6



DETAIL P
SCALE 1:5

AFTER 5th OSPREY
POWERPLATFORM CREATE
EXPANSION GAP

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MACHINED FILLET RADII 0.38-1.27 [.015-.050].
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OR 45°. SURFACE FINISH IN MICRO (P) INCHES
(Ra). INTERPRET DRAWING PER ASME Y14.5,
ASME Y14.36, AND AWS A2.4 STANDARDS.

DRAW:
RODOLFO PEREIRA 03/25/2020

APPROVED:
LUKE ASHWORTH 03/25/2020

WEIGHT:
N/A lb

GENERAL TOLERANCES:

DECIMALS ANGULAR

.X ± .1

.XX ± .01

.XXX ± .005

SCALE

1:40

1

03/25/2020

03/25/2020

TITLE

OSPREY POWERPLATFORM

OSprey PowerPlatform Portrait 2x6, Strut -

60 Cell - XHD

MATERIAL: N/A

SIZE

B

DWG NO

OSP-STRUT-60CELL-2X6 - XHD

REV

02

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SHEET 9 OF 10

1



A



02

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